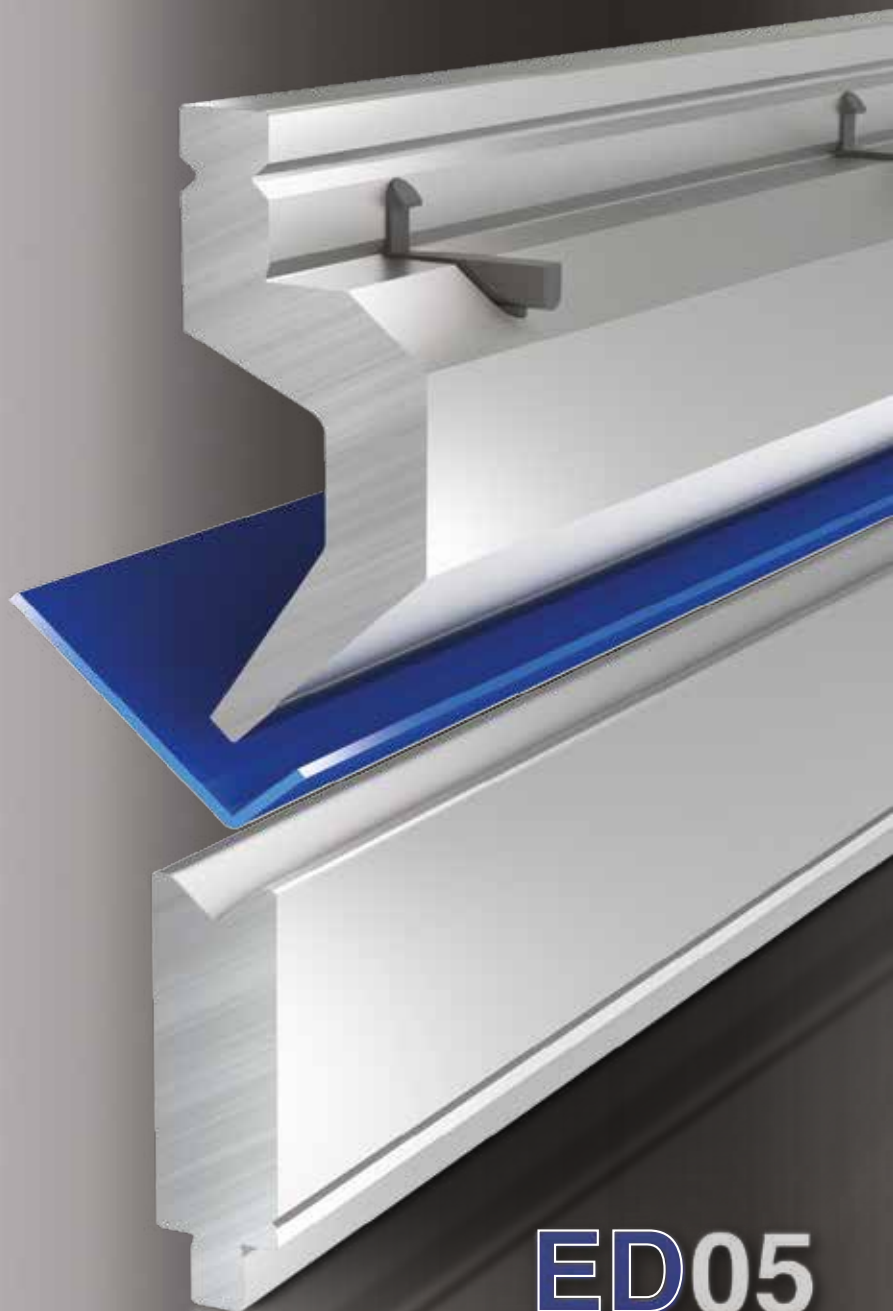




Tecnostamp



ED05

UTENSILI PER PRESSE PIEGATRICI



TOOLING FOR PRESS BRAKES



UTILLAJE PARA PLEGADORA



UTILLAJE PARA DOBRADEIRAS



OUTILS POUR PRESSE PLIEUSE



WERKZEUGE FÜR ABKANTPRESSEN



BLUE LINE

WILA - TRUMPF STYLE

www.tecnostamp.eu



EXPERIENCE & INNOVATION



Da più di 30 anni mettiamo la nostra esperienza al servizio del cliente, progettando e producendo utensili per tutti i tipi di presse piegatrici e cesoie. I prodotti Tecnostamp vengono interamente progettati e costruiti in Italia e commercializzati in tutto il mondo; la nostra azienda offre anche un efficiente servizio post-vendita garantito dalla competenza dei nostri tecnici e dall'assistenza telefonica dell'ufficio commerciale.



For over 30 years Tecnostamp designs and produces tools for all types of press brakes and shears, offering its experience to meet customer requirements. Tecnostamp products are fully designed and produced in Italy and they are sold worldwide; our company also offers an efficient after sales service guaranteed by the experience of our technicians and by the helpline of our sales department.



De más de 30 años, empleamos nuestra experiencia al servicio del cliente, proyectando y produciendo utillajes para todo tipo de prensas plegadoras y cizalladura. Tecnostamp produce en su propia fabrica todos los productos y comercializa en todo el mundo; nuestra empresa también ofrece un servicio post-venta eficiente garantizado por la experiencia de nuestros técnicos y la asistencia telefónica de oficina comercial.



Há mais de 30 anos que colocámos a nossa experiência ao serviço do cliente, projetando e produzindo ferramentas para todos de tipos de quinadoras/dobreadeiras e fesoira. Os produtos Tecnostamp são inteiramente projetados e construídos em Itália e comercializados em todo o mundo; a nossa empresa também oferece um serviço pós-venda eficiente garantido pela experiência dos nossos técnicos e pela assistência telefónica de nosso escritório de vendas.



Depuis plus de 30 ans, nous mettons notre expérience au service de la clientèle, avec la conception et la production d'outils pour presses plieuses et cisailles. Les produits Tecnostamp sont entièrement conçus et fabriqués en Italie et vendus dans le monde; notre entreprise offre un service après-vente garanti par la compétence de nos techniciens et l'assistance téléphonique de notre bureau commercial.



Seit mehr als 30 Jahren setzt Tecnostamp seine Erfahrung in der Kundenbetreuung, Entwicklung und der Herstellung von Abkantwerkzeuge für alle Typen von Abkantpressen ein und scher. Unsere Produkte werden komplett in Italien entworfen, hergestellt und weltweit verkauft. Unser Unternehmen bietet Ihnen auch einen effizienten After-Sales-Service durch das Know-How unserer Techniker und die Hotline unseres Vertriebsbüros.



OUR LINES

RED LINE
ORANGE LINE
YELLOW LINE
GREEN LINE
BLUE LINE
MAGENTA LINE
CORAL LINE
GOLD LINE
SILVER LINE
BLACK LINE
RAINBOW LINE



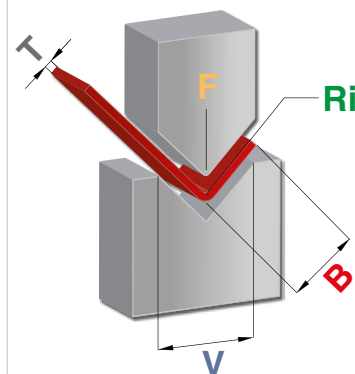
TABELLA DI PIEGATURA

FORZA NECESSARIA PER PIEGA A 90° IN ARIA DI LAMIERA CON RESISTENZA
 FORCE REQUIRED FOR 90° AIR BENDING, SHEET RESISTANCE
 FUERZA NECESARIA PARA PLEGAR A 90° CON LA RESISTENCIA
 FORÇA NECESSÁRIA PARA QUINAR/DOBRAR NO AR A 90° COM RESISTÊNCIA
 FORCE NÉCESSAIRE POUR LE PLIAGE EN L'AIR À 90° AVEC RÉSISTANCE
 ERFORDERLICHE PRESSKRAFT FÜR 90° FREIBIEGEN, ZUGFESTIGKEIT



R=45 Kg/mm^q

T	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	V
mm	4	5.5	7	8.5	11	14	17.5	22	28	35	45	55	71	89	113	140	175	B
	1	1.3	1.6	2	2.6	3.3	4	5	6.5	8	10	13	16	20	26	33	41	Ri
0.5	3																	
0.6	4	4																
0.8	7	5	4															
1	11	8	7	6														
1.2	16	12	10	8	6													
1.5		17	15	13	9	8												
2			27	22	17	13	11											
2.5				35	26	21	17	13										
3					38	30	24	19	15									
4						54	42	34	27	21								
5							67	52	42	33	26							
6								75	60	48	38	30						
8									107	85	68	53	43					
10										134	105	85	67	53				
12											153	120	96	78	60			
15												188	150	120	95	75		
20													270	215	170	135	108	F
																		t/m



SPESSORE LAMIERA IN MM - THICKNESS OF THE SHEET IN MM - ESPESOR DE CHAPA MM
 ESPESSURA DA CHAPA EM MM - ÉPAISSEUR DE TÔLE EN MM - MATERIALDICKE IN MM

FORZA IN TON /METRO - FORCE IN TON /METER - FUERZA TON/METRO
 FORÇA TON/METRO - FORCE EN TON/METRE - PRESSKRAFT IN T/M

RAGGIO INTERNO - INSIDE RADIUS - RADIO INTERIOR - RAO INTERNO - RAYON INTÉRIEUR - INNENRADIUS

BORDO MINIMO POSSIBILE - MINIMUM FLANGE LENGHT - ALA MINIMA
 ABA MINIMA - BORD MINI POSSIBLE - KÜRZESTE SCHENKELLANGE

LARGHEZZA DEL V - V-OPENING - APERTURA MATRIZ - ABERTURA DO V - LARGEUR DU VE - MATRIZENÖFFNUNGSWEITE V

T

F

Ri

B

V

CALCOLO DELLA FORZA PER PIEGA IN ARIA

CALCULATION OF FORCE FOR AIR BENDING

CÁLCULO DE LA FUERZA DE PLEGADO AL AIRE

CÁLCULO DE FORÇA DA QUINAGEM/DOBRA NO AR

CALCUL DE LA FORCE POUR PLIAGE EN L'AIR

BESTIMMUNG DER PRESSKRAFT

$$F = \frac{T^2 \times 2 \times R}{1.4 \times V} = \dots\dots\dots \text{Tons/mt}$$

ALLUMINIO - ALUMINIUM - ALUMINIO - ALUMINIO - ALUMINIUM - ALUMINIUM

R=20-25 KG/MMQ

ACCIAIO DOLCE - MILD STEEL - ACERO - AÇO - ACIER - STAHL

R=40-45 KG/MMQ

INOX - STAINLESS STEEL - INOX - INOX - ACIER INOXYDABLE - EDELSTAHL

R=65-70 KG/MMQ

RAPPORTO TRA SPESSORE DI LAMIERA E AMPIEZZA DEL V - SHEET THICKNESS / V- WIDTH

CHAPA ESPESOR / ANCHO V - ESPESSURA DA CHAPA / LARGURA V

RAPPORT ÉPAISSEUR DE TÔLE / LARGEUR DU VE - MATERIALDICKE / MATRIZENÖFFNUNGSWEITE V

SPESSORE LAMIERA (mm) - SHEET THICKNESS (mm) - ESPESOR DE CHAPA (mm)	0.5 - 2.5	3 - 8	9 - 10	12 OR MORE
ESPESSURA DA CHAPA (mm) - ÉPAISSEUR DE TÔLE (mm) - MATERIALDICKE (mm)				
AMPIEZZA DEL V (mm) - V - WIDTH (mm) - ANCHO V (mm)	6 T	8 T	10 T	12 T
LARGURA V (mm) - LARGEUR DU VE (mm) - MATRIZENÖFFNUNGSWEITE V (mm)				

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TRATTAMENTI TERMICI E TIPO DI MATERIALE

TRATTAMENTI TERMICI - HARDENED TREATMENT - TRATAMIENTOS ENDURECIDOS - TRATAMENTOS TÉRMICOS - TRAITEMENTS THERMIQUES - HÄRTEBEHANDLUNG
GLI UTENSILI STANDARD E SPECIALI SONO TEMPRATI AD INDUZIONE SULLE PARTI USURABILI A 52-55 HRC.
THE STANDARD AND SPECIAL TOOLS ARE INDUCTION HARDENED TO 52-55 HRC ON WEAR PARTS.
LAS HERRAMIENTAS ESTÁNDAR Y ESPECIALES VIENEN TEMPLADAS POR INDUCCIÓN DE 52-55 HRC EN PIEZAS DE DESGASTE.
AS FERRAMENTAS STANDARD E ESPECIAIS SÃO TEMPERADAS POR INDUÇÃO 52-55 HRC NA ZONA DE DESGASTE.
LES OUTILS STANDARDS ET SPÉCIAUX SONT TREMPÉS PAR INDUCTION À 52-55 HRC SUR LES PARTIES TRAVAILLANTES.
DIE VERSCHLEISSTEILE DER STANDARD UND SONDERWERKZEUGE SIND INDUKTIV AUF 52-55HRC GEHÄRTET.

TRATTAMENTI ANTIUSURA - ANTIWEAR TREATMENT - TRATAMIENTOS ANTI-DESGASTE - TRATAMENTOS ANTI-DESGASTE - TRAITEMENTS ANTI-USURE - BEHANDLUNG FÜR VERSCHLEISSCHUTZ
A RICHIESTA DEL CLIENTE, SUGLI UTENSILI COSTRUITI IN 42CRM04, PUÒ ESSERE FATTO UN TRATTAMENTO ANTIUSURA DI NITRURAZIONE.
ON REQUEST ON THE TOOLING IN 42CRM04 TECNOSTAMP CAN MAKE AN ANTIWEAR-NITRIDING TREATMENT.
OPCIONALMENTE, AL UTILLAJE EN 42CRM04, SE LE PUEDE HACER UN TRATAMIENTO ANTI-DESGASTE – NITRURACIÓN.
A PEDIDO DO CLIENTE EM FERRAMENTAS FABRICADAS EM 42CRM04, TECNOSTAMP PODE FAZER UM TRATAMENTO DE NITRETAÇÃO ANTI-DESGASTE.
SUR DEMANDE LES OUTILS EN 42CRM04 PEUVENT SUBIR UN TRAITEMENT ANTI-USURE EN NITRURATION.
AUF ANFRAGE AUF DEM WERKZEUG IN 42CRM04 TECNOSTAMP KANN EINE ANTIVERSCHLEISS - NITRIERBEHANDLUNG ZU MACHEN.

TRATTAMENTI ANTIRUGGINE - RUSTING TREATMENT - TRATAMIENTOS ANTI-OXIDACIÓN - TRATAMENTOS ANTI OXIDAÇÃO - TRAITEMENTS ANTIROUILLE - BEHANDLUNG GEGEN ROST
A RICHIESTA DEL CLIENTE SUGLI UTENSILI PUÒ ESSERE FATTO IL TRATTAMENTO ANTI RUGGINE DI ZINCATURA.
AN ANTI RUST-GALVANIZED TREATMENT CAN BE MADE ON TOOLS ON REQUEST.
OPCIONALMENTE, A LOS UTILLAJES SE LES PUEDE DAR UN TRATAMIENTO ANTI-ÓXIDO-GALVANIZADO.
A PEDIDO DO CLIENTE, A TECNOSTAMP PODE FAZER UM TRATAMENTO ANTIFERRUGEM ZINCADO.
SUR DEMANDE UN TRAITEMENT ANTI-ROUILLE PEUT ÊTRE RÉALISÉ EN GALVANISÉ.
AUF ANFRAGE KANN TECNOSTAMP MEINE ANTI-ROST BEHANDLUNG ANBIETEN.

TIPO DI MATERIALE - TYPE OF MATERIAL - TIPO DE MATERIAL UTILIZADO - TIPO DE MATERIAL UTILIZADO - TYPE DE MATÉRIEL - ART DES MATERIALS

	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191). STEEL C45 (UNI EN 10083 W.1. : 1.1191). ACERO C45 (UNI EN 10083 W.1. : 1.1191). AÇO C45 (UNI EN 10083 W.1. : 1.1191). ACIER C45 (UNI EN 10083 W.1. : 1.1191). STAHL C45 (UNI EN 10083 W.1. : 1.1191).
	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL C45 (UNI EN 10083 W.1. : 1.1191) INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS. ACERO C45 (UNI EN 10083 W.1. : 1.1191) TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC). AÇO C45 (UNI EN 10083 W.1. : 1.1191) TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC). ACIER C45 (UNI EN 10083 W.1. : 1.1191) TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES. STAHL C45 (UNI EN 10083 W.1. : 1.1191), VERSCHLEISSTEILE INDUKTIV AUF (52-55HRC) GEHÄRTET.
	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICATO R=80-85 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL C45 (UNI EN 10083 W.1. : 1.1191) HARDENED R=80-85 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS. ACERO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICADO R=80-85 KG/MMQ TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC). AÇO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICADO R=80-85 KG/MMQ TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC). ACIER C45 (UNI EN 10083 W.1. : 1.1191) RESISTANCE R = 80-85 KG/MMQ ET TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES. STAHL C45 (UNI EN 10083 W.1. : 1.1191) VERGÜTET R=80-85 KG/MM2 AN DEN ABNUTZUNGSKANTEN INDUKTIV GEHÄRTET AUF (52/55 HRC).
	ACCIAIO 42CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICATO R=95-105 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL 42 CRM04 (UNI EN 10083 W.1. : 1.7225) HARDENED R=95-105 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PART. ACERO 42CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICADO R=95-105 KG/MMQ TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC). AÇO 42 CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICADO R=95-105 KG/MMQ TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC). ACIER 42 CRM04 (UNI EN 10083 W.1. : 1.7225) RESISTANCE R=95-105 KG/MMQ ET TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES. STAHL 42 CRM04 (UNI EN 10083 W.1. : 1.7225) VERGÜTET R=95-105 KG/MM2 AN DEN ABNUTZUNGSKANTEN INDUKTIV GEHÄRTET AUF (52/55 HRC).



PUNZONI

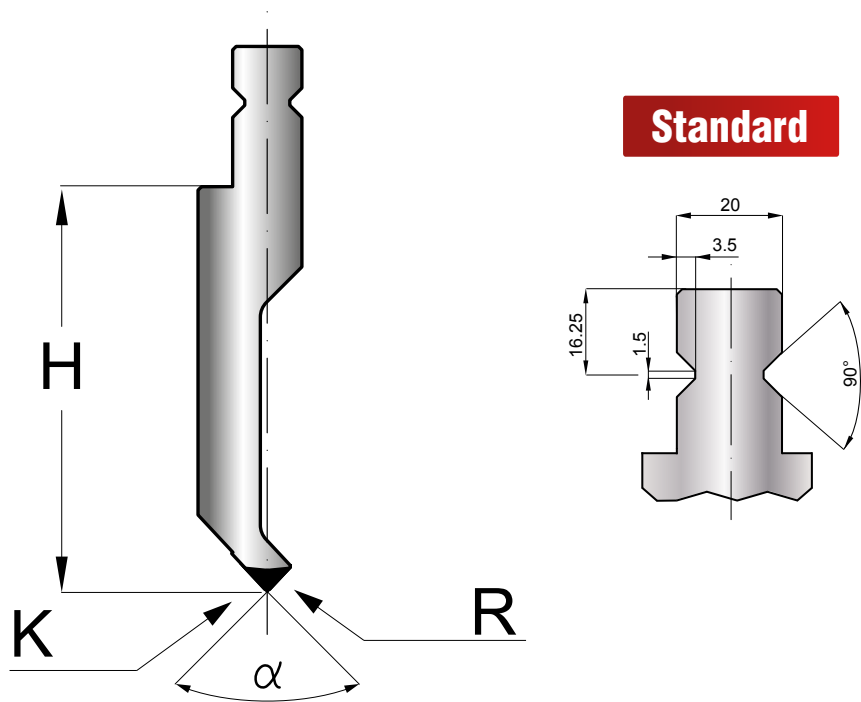


BLUE LINE

WILA - TRUMPF STYLE

PUNZONI - PUNCHES - PUNZONES - PUNÇÕES - POINÇONS - OBERWERKZEUGE

I PUNZONI STANDARD SONO DISPONIBILI A MAGAZZINO NELLE LUNGHEZZE DI: 100/200/300 mm - 500 mm E FRAZIONATI (550 mm)
STANDARD PUNCHES ARE AVAILABLE ON STOCK IN THE FOLLOWING STANDARD LENGTHS: 100/200/300 mm - 500 mm AND SECTIONED (550 mm)
LOS PUNZONES ESTÁN DISPONIBLES EN STOCK Y EN LONGITUDES DE: 100/200/300 mm - 500 mm Y FRACCIONADOS (550 mm)
OS PUNÇÕES ESTÃO DISPONÍVEIS EM STOCK/ESTOQUE E EM COMPRIMENTOS DE: 100/200/300 mm - 500 mm E FRACIONADOS (550 mm)
LES POINÇONS STANDARD SONT DISPONIBLES EN LONGUEURS: 100/200/300 mm - 500mm ET FRACTIONNÉS (550 mm)
STANDARD-OBERWERKZEUGE SIND IN DEN FOLGENDEN LÄNGEN AB LAGER ERHÄLTlich: 100/200/300 mm - 500 mm UND SEKTIONIERT LÄNGE (550 mm)



LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
H = ALTEZZA	HEIGHT	ALTURA	ALTURA	HAUTEUR	STEMPELHÖHE
α = ANGOLO	ANGLE	ÁNGULO	ÁNGULO	ANGLE	WINKEL
R = RAGGIO	RADIUS	RADIO	RAIO	RAYON	RADIUS
K = PARTI USURABILI	WEAR PARTS	ZONDA DE DESGASTE	ZONAS DE DESGASTE	ZONES D'USURE	VERSCHLEISSTEILE



STANDARD 100 200 300 500mm E FRAZIONATI 550mm



100 mm



200 mm

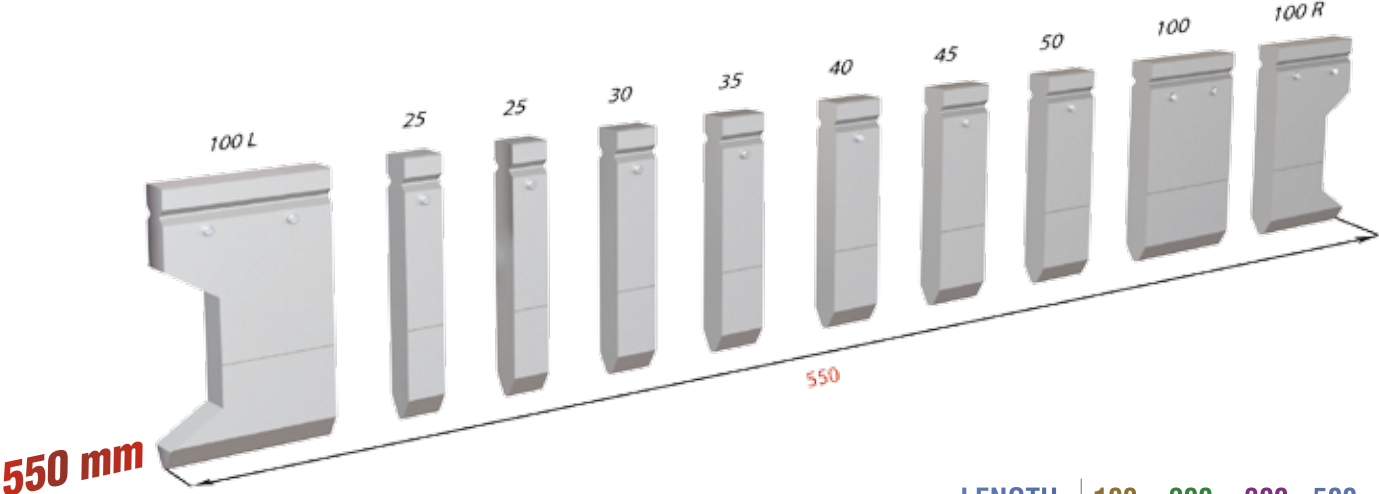


300 mm



500 mm

NON DISPONIBILE CON CODICE 15.790 E 15.800
NOT AVAILABLE WITH CODE 15.790 AND 15.800
NO ESTÁ DISPONIBLE CON 15.790 Y 15.800
NÃO DISPONÍVEL NOS CÓDIGOS 15.790 E 15.800
NON DISPONIBLE POUR RÉF. 15.790 ET 15.800
NICHT ERHÄLTICH MIT NR. 15.790 UND 15.800

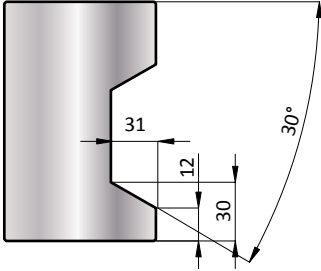


550 mm

LENGTH	100	200	300	500
SECTION	550			

SCHEMA SCARPETTE FRAZIONATO STANDARD - HORNS SCHEME STANDARD SECTIONING - BIGORNIAS STANDARD PARA LOS MODELOS INDICADOS
BIGORNAS STANDARD/PADRÃO PARA OS MODELOS INDICADOS - SCHÉMA BIGORNES POUR FRACTIONNÉS STANDARDS - HORN SCHEMA DER STANDARD UNTERTEILUNG

CODE	15.310	15.370	15.620	15.680	15.730
	15.320	15.450	15.630	15.700	15.750
	15.330	15.480	15.635	15.710	15.790
	15.335	15.610	15.670	15.720	15.800



MONTAGGIO E SMONTAGGIO LATERALE DEGLI UTENSILI

MONTAGGIO E SMONTAGGIO LATERALE DEGLI UTENSILI - SIDE INSTALLATION/DISINSTALLATION OF TOOLS - MONTAJE Y DESMONTAJE DE LADO HERRAMIENTA
MONTAGEM E DESMONTAGEM LATERAL DAS FERRAMENTAS - MONTAGE ET DÉMONTAGE LATÉRAL DES OUTILS - SEITLICHER AUS-UND EINBAU DER WERKZEUGE



SPINTA IN TESTA

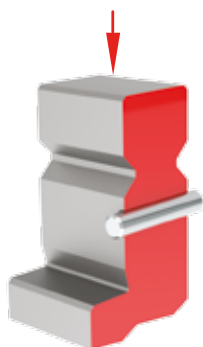
PRESSURE SURFACE ON THE HEAD

FUERZA EN CENTRO

FORÇA NO CENTRO

POINT DE POUSSÉE SUR LA TÊTE

KOPFTRAGEND



SPINTA SULLE SPALLE

PRESSURE SURFACE

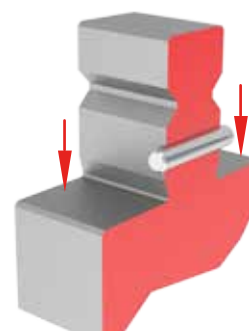
ON THE SHOULDERS

FUERZA EN LATERALES

FORÇA NOS OMBROS

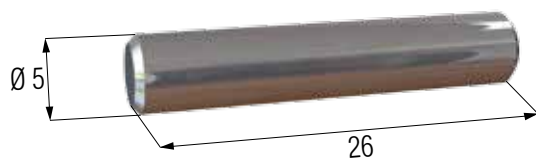
POINT DE POUSSÉE LATÉRAL

SCHULTERTARGEND



CODE

70.130



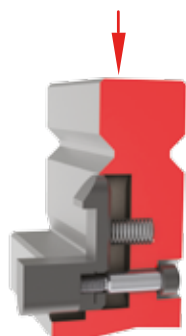
PARTI DI RICAMBIO - SPARE PARTS - RECAMBIOS - PEÇAS DE SUBSTITUIÇÃO - PIÈCES DE RECHANGE - ERSATZTEILE

MONTAGGIO E SMONTAGGIO FRONTALE DEGLI UTENSILI

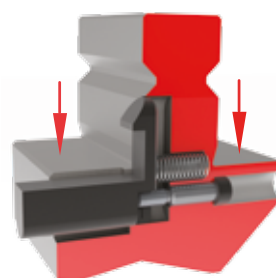
MONTAGGIO E SMONTAGGIO FRONTALE DEGLI UTENSILI - FRONT INSTALLATION/DISINSTALLATION OF TOOLS - EL MONTAJE Y DESMONTAJE EL FRENTE DE HERRAMIENTAS
MONTAGEM E DESMONTAGEM FRONTAL DAS FERRAMENTAS - MONTAGE ET DÉMONTAGE FRONTAL DES OUTILS - EIN-UND AUSBAU DER WERKZEUGE NACH VORNE



SPINTA IN TESTA
PRESSURE SURFACE ON THE HEAD
FUERZA EN CENTRO
FORÇA NO CENTRO
POINT DE POUSÉE SUR LA TÊTE
KOPFTRAGEND



SPINTA SULLE SPALLE
PRESSURE SURFACE ON THE SHOULDERS
FUERZA EN LATERALES
FORÇA NOS OMBROS
POINT DE POUSÉE LATÉRAL
SCHULTERTARGEND



SOLO PER STAMPI FINO A 12,5 KG - ONLY FOR TOOLS 12,5 KG - PARA HERRAMIENTAS DE HASTA 12,5 KG - APENAS PARA FERRAMENTA ATÉ 12,5 KG
POUR OUTILS NE DEPASSANT PAS 12,5 KG - FÜR WERKZEUGE BIS 12,5 KG GEWICHT

70.714



11

ONLY FOR TOOLS

15.010 15.310 15.610

70.715



14

ONLY FOR TOOLS

15.320 15.620

70.716

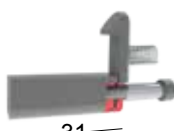


19

ONLY FOR TOOLS

15.330 15.335 15.630 15.635 15.902 15.904 15.905
15.755

70.717

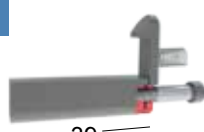


31

ONLY FOR TOOLS

15.450 15.710 15.720 15.730 15.750 15.760

70.718

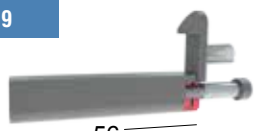


39

ONLY FOR TOOLS

15.370 15.480 15.670 15.680

70.719



56

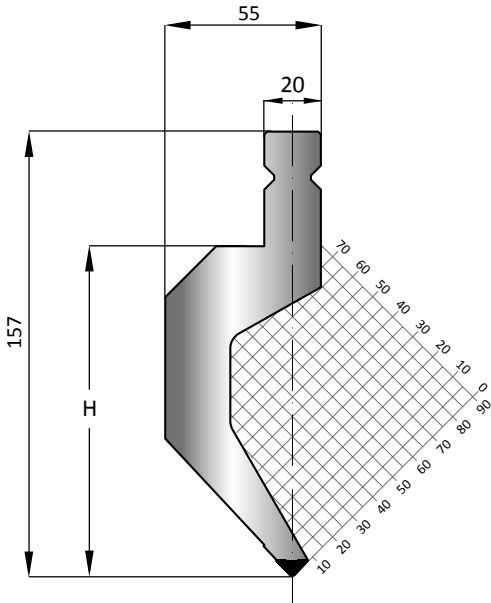
ONLY FOR TOOLS

15.700 15.800



CODE	α	R	H	T/Mt	Mt
15.370	86°	1.00	120.00	80	

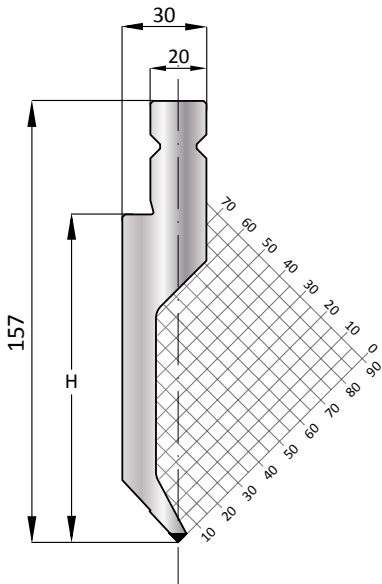
86°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.335	86°	1.00	120.00	30	

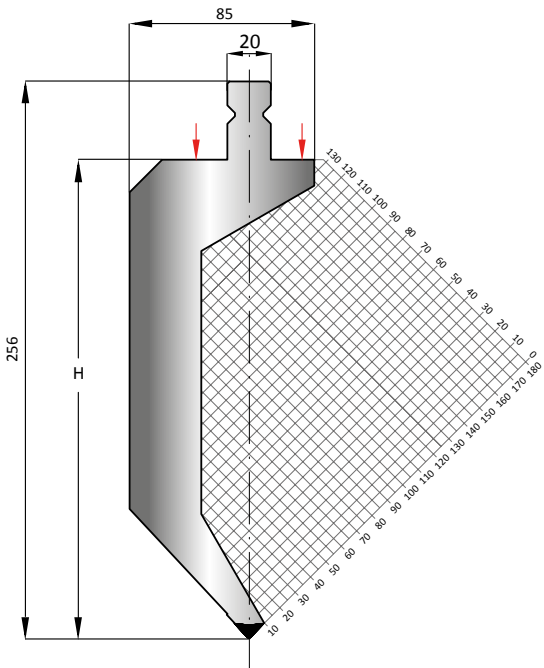
86°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.700	86°	1.00	220.00	80	

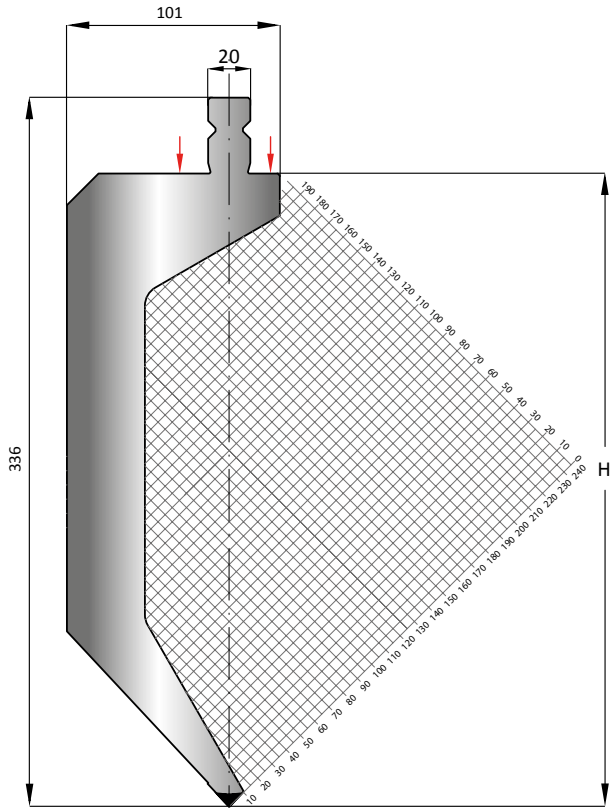
86°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.800	86°	1.00	300.00	80	

86°

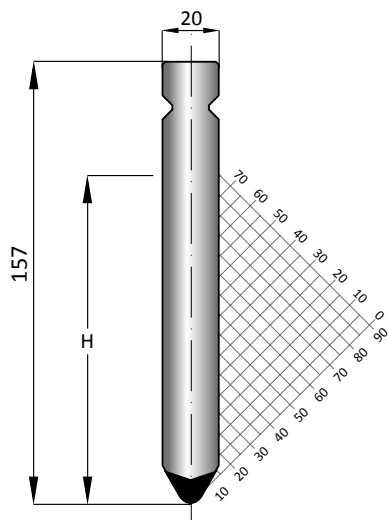


LENGTH	100	200	300
SECTION	550		

PUNZONI 28°/ 60°

CODE	α	R	H	T/Mt	Mt
15.310	60°	4.00	120.00	130	

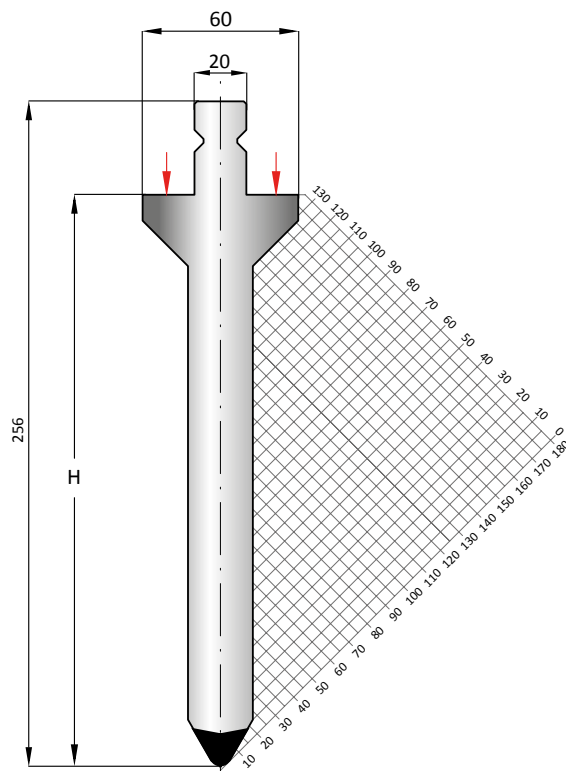
60°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.730	60°	4.00	220.00	130	

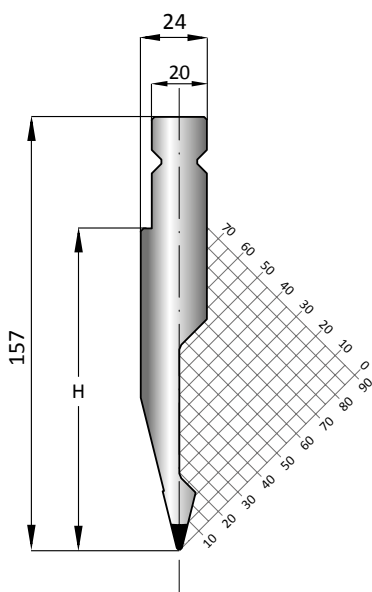
60°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.320	28°	1.00	120.00	80	

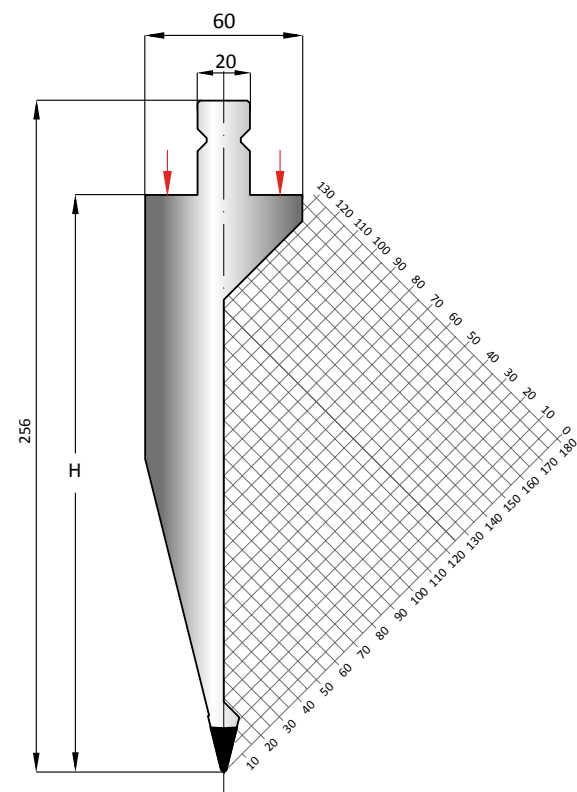
28°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.720	28°	1.00	220.00	80	

28°



LENGTH	100	200	300	500
SECTION	550			

PUNZONI 28° / 86°

CODE	α	R	H	T/Mt	Mt
15.450	28°	1.00	140.00	40	

LENGTH	100	200	300	500
SECTION	550			

28°

CODE	α	R	H	T/Mt	Mt
15.750	28°	1.00	240.00	40	

LENGTH	100	200	300	500
SECTION	550			

28°

CODE	α	R	H	T/Mt	Mt
15.330	86°	1.00	120.00	80	

LENGTH	100	200	300	500
SECTION	550			

86°

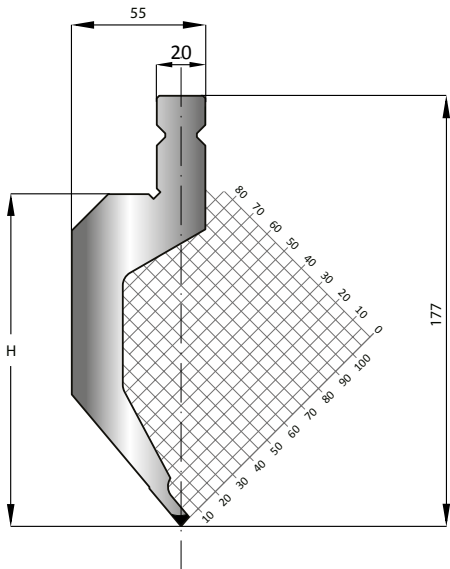
CODE	α	R	H	T/Mt	Mt
15.710	86°	1.00	220.00	80	

LENGTH	100	200	300	500
SECTION	550			

86°

CODE	α	R	H	T/Mt	Mt
15.480	80°	0.50	140.00	40	

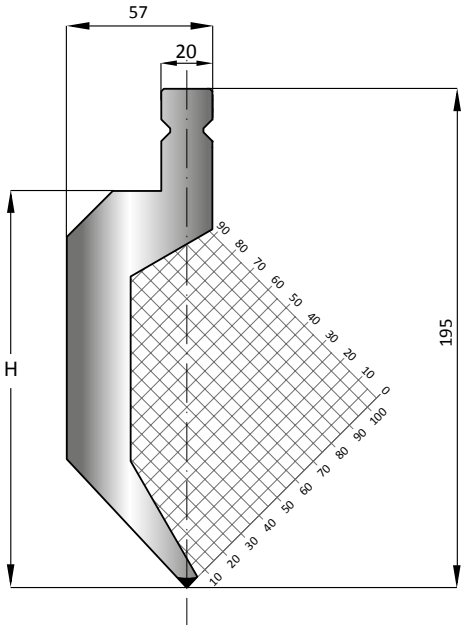
80°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.670	86°	0.80	158.00	40	

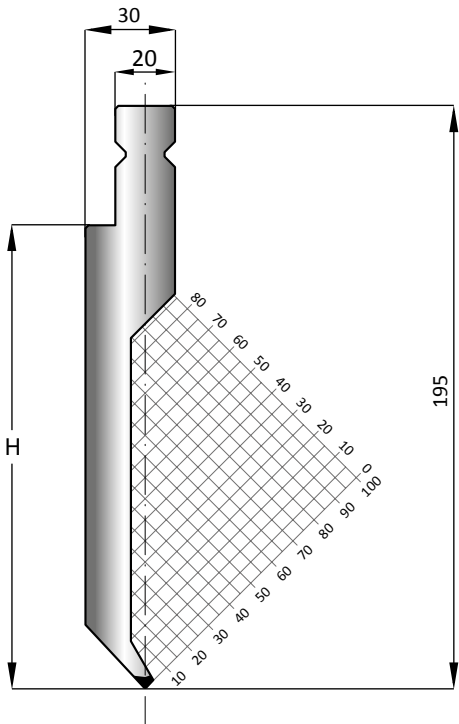
86°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.635	86°	0.60	158.00	30	

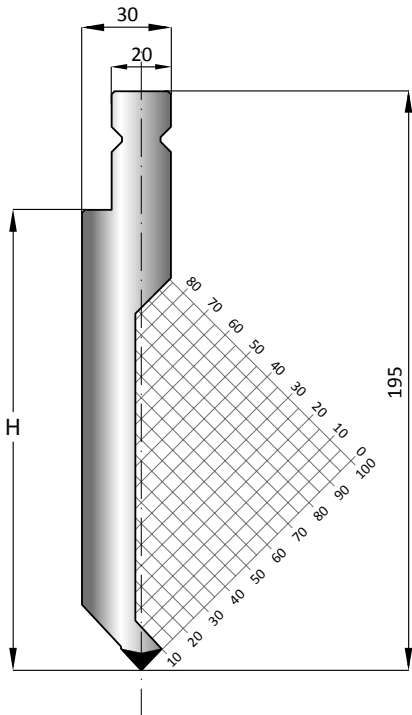
86°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.630	86°	0.80	158.00	80	

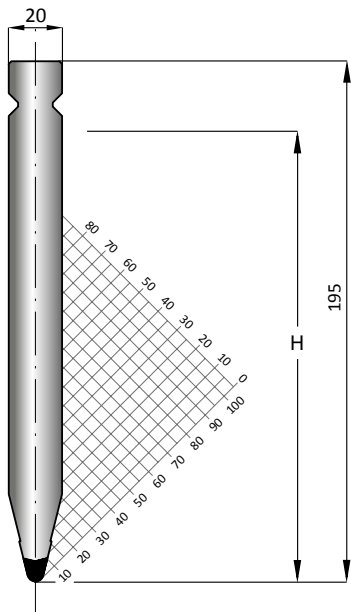
86°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.610	28°	3.00	158.00	100	

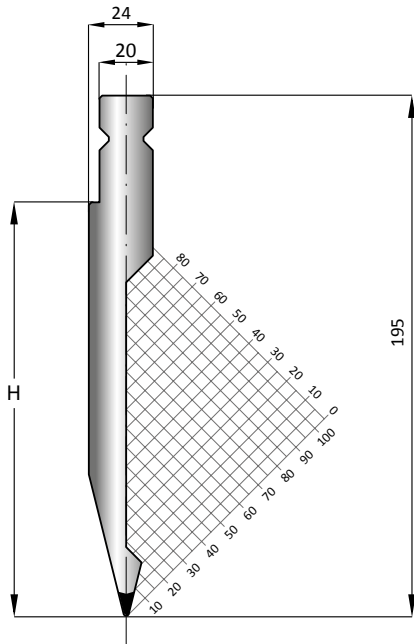
28°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.620	28°	1.00	158.00	80	

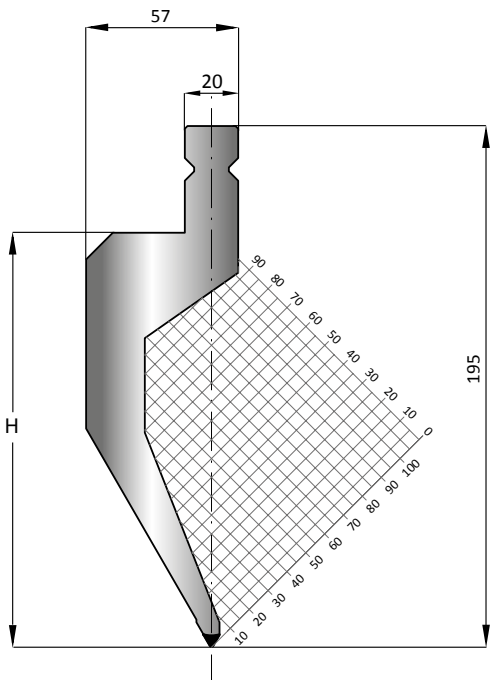
28°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.680	60°	0.80	158.00	40	

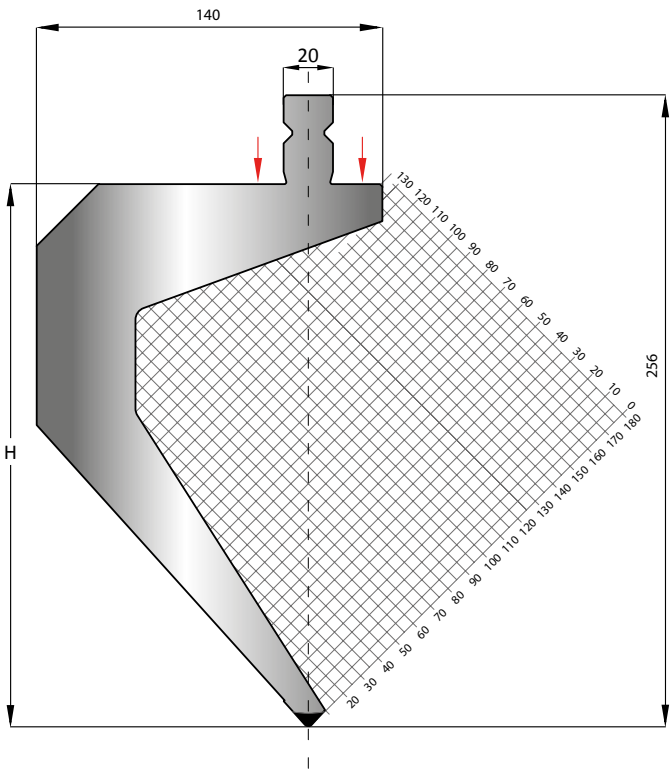
60°



LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
15.790	84°	1.00	220.00	60	

84°



LENGTH	100	200	300
SECTION	550		

LAME

SUPPORTO PER LAME



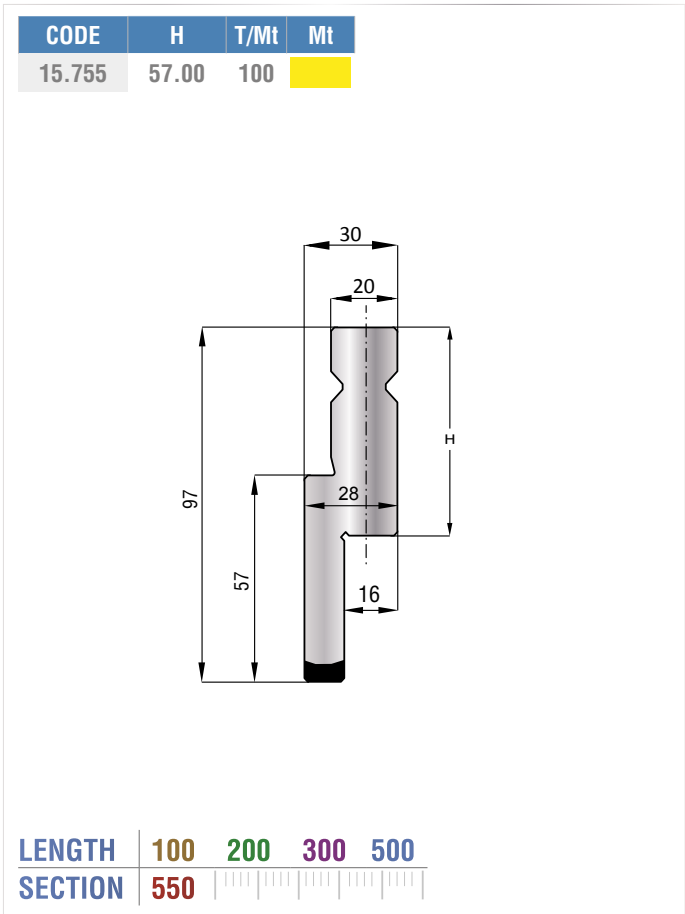
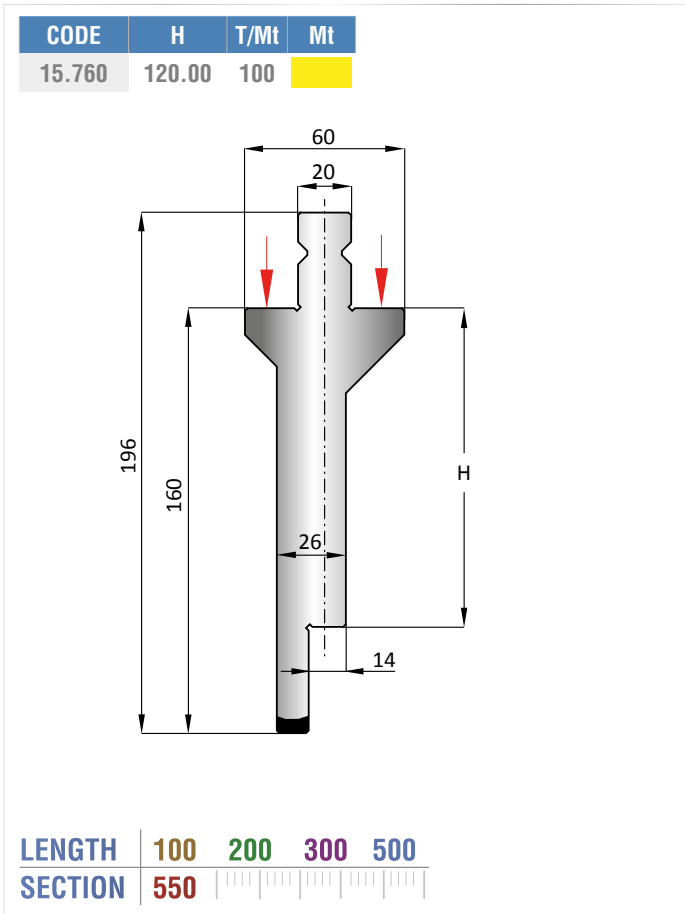
BLUE LINE

WILA - TRUMPF STYLE

LAME E SUPPORTO PER LAME - HOLDERS AND BLADES - SOPORTES Y CUCHILLAS
LÂMINAS E SUPORTES - SUPPORTS ET LAMES - KLINGENHALTER UND KLINGEN

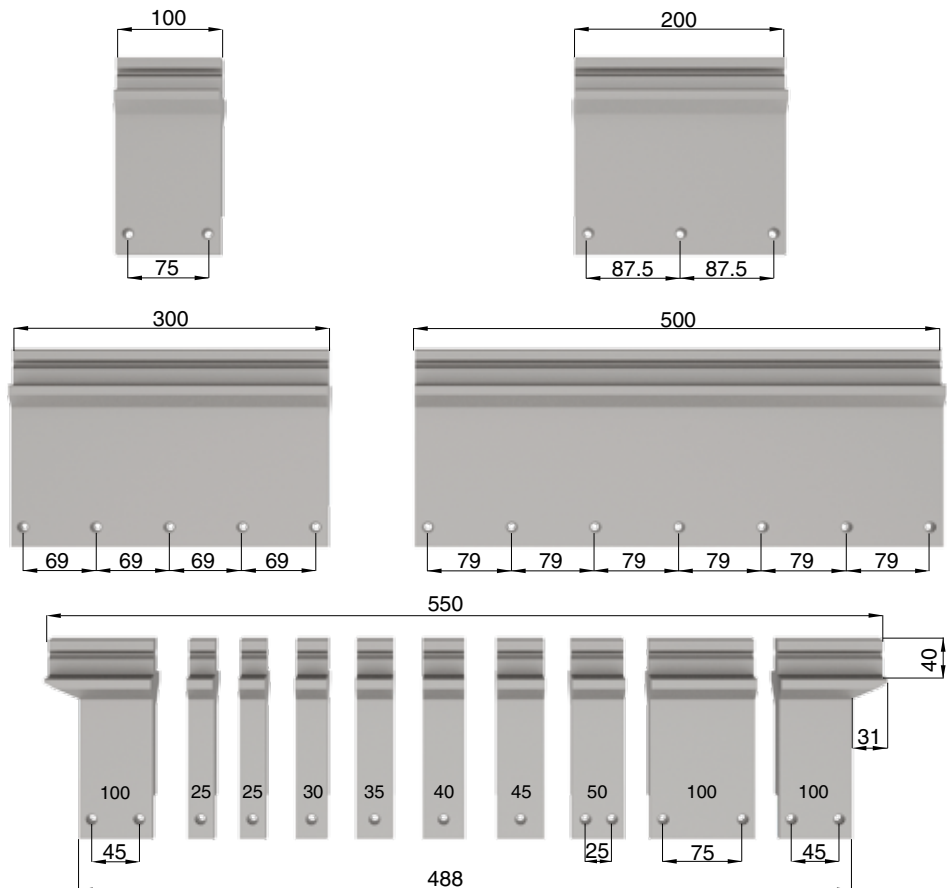
SUPPORTO PER LAME

SCHEMA DI MONTAGGIO - ASSEMBLY SCHEME - ESQUEMA DE MONTAJE - ESQUEMA DE MONTAGEM - SCHÉMA DE MONTAGE - MONTAGESCHEMA



LUNGHEZZA STANDARD - STANDARD LENGTH - LONGITUD STANDARD - COMPRIMENTO PADRÃO - LONGUEUR STANDARD - STANDARD - LÄNGE

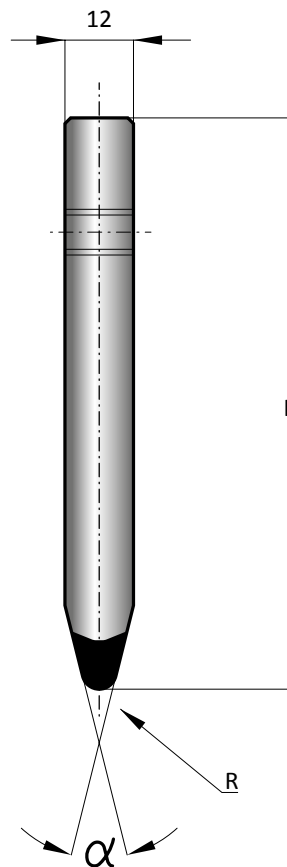
LUNGHEZZA FRAZIONATO - SECTIONED LENGTH - LONGITUD FRACCIONADO - COMPRIMENTO FRACIONADO - LONGUEUR FRACTIONNÉE - SEKTIONIERT LÄNGE



LAME 28° / 84° / 86° / 90°

LAMA - BLADE - CUCHILLAS - LÂMINAS - LAMES - KLINGEN

CODE	α	R	H	T/Mt	Mt
15.788	90°	2.00	100.00	100	
15.787	90°	1.50	100.00	100	
15.784	90°	1.00	100.00	100	
15.782	90°	0.50	100.00	100	
15.776	86°	1.00	100.00	100	
15.774	84°	1.00	100.00	100	
15.769	28°	6.00	100.00	100	
15.768	28°	5.00	100.00	100	
15.767	28°	4.00	100.00	100	
15.766	28°	3.00	100.00	100	
15.765	28°	2.00	100.00	100	
15.763	28°	1.00	100.00	100	
15.761	28°	0.50	100.00	100	

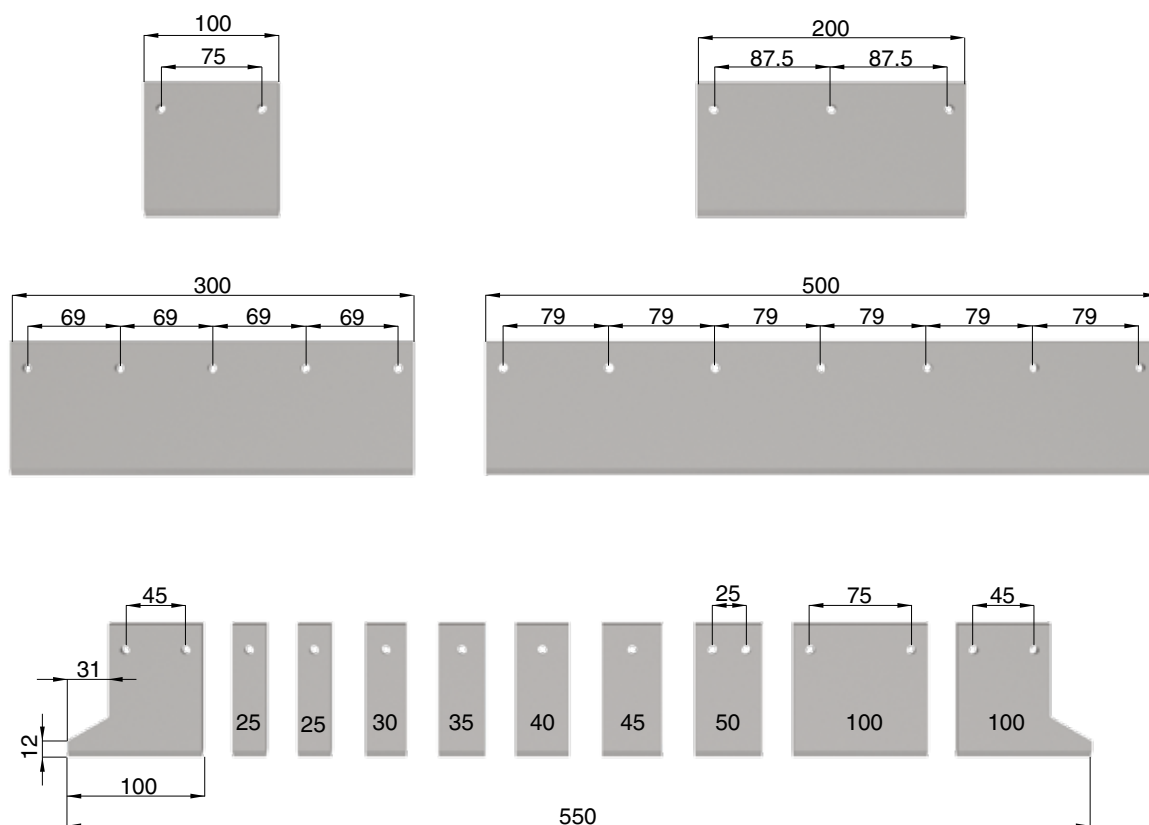


90°
86°
84°
28°

LENGTH	100	200	300	500
SECTION	550			

LUNGHEZZA STANDARD - STANDARD LENGTH - LONGITUD STANDARD - COMPRIMENTO PADRÃO - LONGUEUR STANDARD - STANDARD - LÄNGE

LUNGHEZZA FRAZIONATO - SECTIONED LENGTH - LONGITUD FRACCIONADO - COMPRIMENTO FRACIONADO - LONGUEUR FRACTIONNÉE - SEKTIONIERT LÄNGE





INSERTI A Z

INSERTI RAGGIATI



BLUE LINE

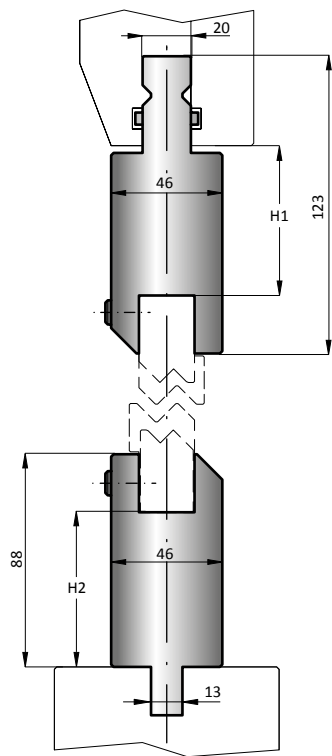
WILA - TRUMPF STYLE

INSERTI A Z E INSERTI RAGGIATI - RADIUS AND Z INSERTS - INSERTOS PARA Z E INSERTOS DE RADIO
INSERTOS DE RAIOS E EM Z - OUTILS EN Z ET À RAYONNER - Z-WERKZEUGEINSÄTZE UND RADIIENWERKZEUGE

CONTENITORI PER INSERTI A Z

CONTENITORI PER INSERTI A Z - HOLDER FOR Z INSERT - CONTENEDORES PARA INSERTOS PARA Z
SUPPORTES PARA INSERTOS EM Z - SUPPORTS POUR OUTILS EN Z - HALTERPAAR FÜR Z-WERKZEUGEINSÄTZE

CODE	H1	H2	T/Mt	Mt
15.050	62.00	64.00	100	



LENGTH | 415 835

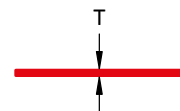
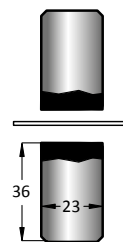
	LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
Z	= SALTO A Z	Z OFFSET	SALTO DE Z	DEGRAU DO Z	TAILLE DU Z	Z-GRÖSSE
α	= ANGOLO	ANGLE	ÁNGULO	ÂNGULO	ANGLE	WINKEL
T	= SPESSORE MAX	MAX THICKNESS	ESPESOR MÁXIMO	ESPESSURA MÁXIMA	ÉPAISSEUR MAX	MAX BLECHSTÄRKE
T/mt	= CARICO MAX	MAX LOAD	TONELAJE MÁXIMO	TONELAGEM MÁXIMA	TONNAGE MAX	MAX. BELASTBARKEIT
Mt	= MATERIALE	MATERIAL	MATERIAL	MATERIAL	MATÉRIEL	MATERIAL



INSERTI A Z

INSERTI A Z - JOGGLE (Z) INSERTS - INSERTOS PARA Z - INSERTOS EM Z - OUTILS EN Z - Z-WERKZEUGEINSÄTZE

CODE	Z	α	T	T/Mt	Mt
40.500				100	



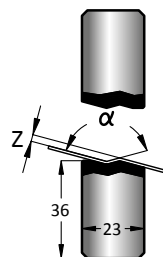
LENGTH | 415 835

CODE	Z	α	T	T/Mt	Mt
40.510	1.00	160°	1 mm	100	
40.515	1.50	160°	1,2 mm	100	
40.520	2.00	150°	1,5 mm	100	
40.525	2.50	140°	1,5 mm	100	

160°

150°

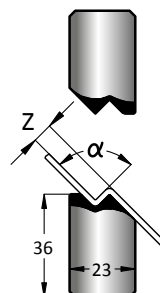
140°



LENGTH | 415 835

CODE	Z	α	T	T/Mt	Mt
40.511	1.00	90°	0,5 mm	100	
40.516	1.50	90°	0,5 mm	100	
40.521	2.00	90°	0,5 mm	100	
40.526	2.50	90°	0,8 mm	100	
40.530	3.00	90°	1 mm	100	
40.535	3.50	90°	1 mm	100	
40.540	4.00	90°	1,2 mm	100	
40.545	4.50	90°	1,2 mm	100	
40.550	5.00	90°	1,5 mm	100	
40.555	5.50	90°	1,5 mm	100	
40.560	6.00	90°	1,5 mm	100	
40.565	6.50	90°	1,5 mm	100	
40.570	7.00	90°	1,5 mm	100	
40.575	7.50	90°	1,6 mm	100	
40.580	8.00	90°	1,6 mm	100	

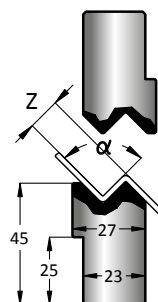
90°



LENGTH | 415 835

CODE	Z	α	T	T/Mt	Mt
40.585	8.50	90°	2 mm	100	
40.590	9.00	90°	2 mm	100	
40.610	10.00	90°	2 mm	100	
40.611	11.00	90°	2 mm	100	
40.612	12.00	90°	2 mm	100	

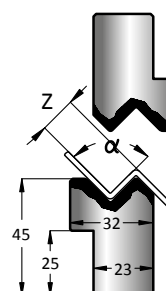
90°



LENGTH | 415 835

CODE	Z	α	T	T/Mt	Mt
40.613	13.00	90°	2,5mm	100	
40.614	14.00	90°	2,5mm	100	
40.615	15.00	90°	3mm	100	

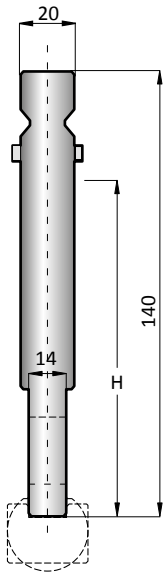
90°



LENGTH | 415 835

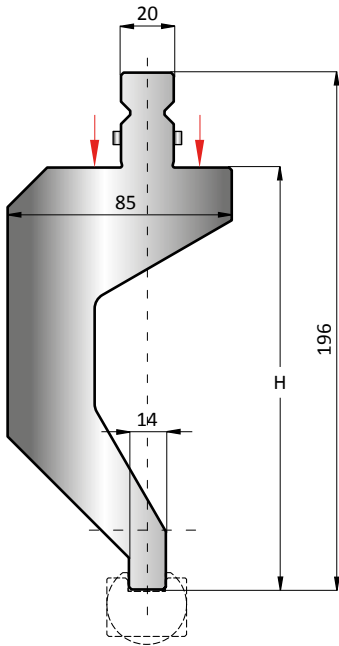
SUPPORTI PER INSERTI RAGGIATI / PIANI

CODE	H	T/Mt	Mt
15.010	103.00	80	



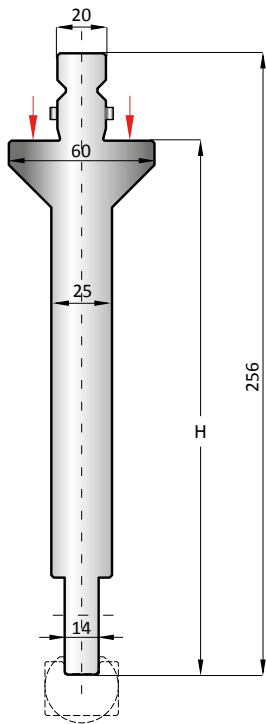
LENGTH 412 830

CODE	H	T/Mt	Mt
15.014	160.00	80	

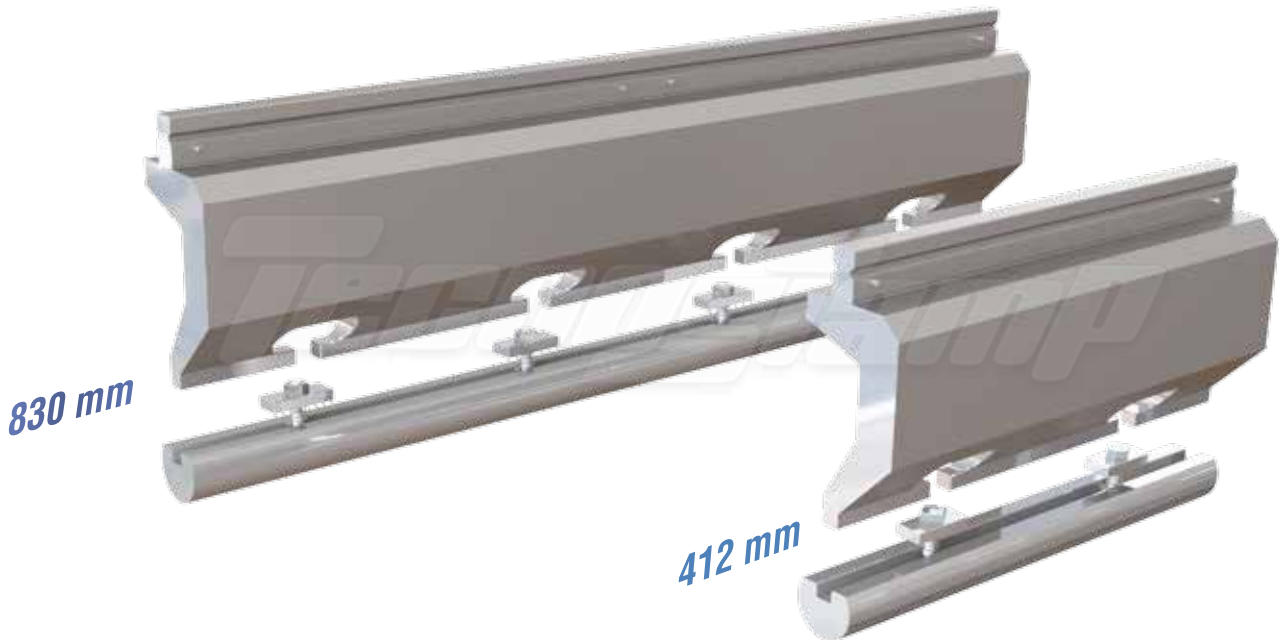


LENGTH 412 830

CODE	H	T/Mt	Mt
15.018	220.00	80	



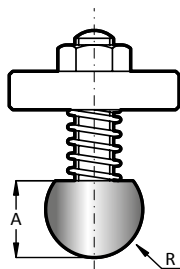
LENGTH 412 830



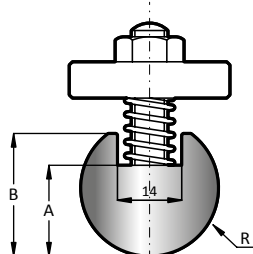
INSERTI RAGGIATI / PIANI

INSERTI RAGGIATI/PIANI - RADIUS/PLAN INSERTS - INSERTOS DE RADIO/PLANO - INSERTOS DE RAIO/PLANO - INSERTS A RAYONNER/ECRASER - WERKZEUGTRÄGER FÜR RADIIENLINEALE/ZUDRÜCKEINSÄTZE

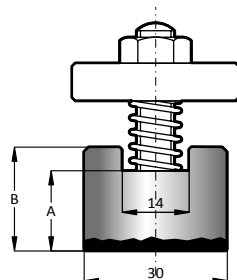
ACCIAIO - STEEL C45



LENGTH 415 835



LENGTH 415 835



LENGTH 415 835

CODE

Mt

R

A

B

10.300

10.301

10.302

10.303

10.304

10.305

10.306

10.307

7.00

11.50

7.50

11.50

8.00

13.00

9.00

16.00

10.00

16.00

11.00

16.00

11.50

19.00

12.00

20.00

10.308

10.309

10.310

10.311

10.312

10.313

10.314

10.315

10.316

10.317

10.318

10.319

10.320

10.321

10.322

10.323

10.324

12.50

16.00

21.00

13.00

17.00

23.00

14.00

19.00

25.00

15.00

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27.00

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45.00

55.00

45.00

50.00

60.00

50.00

54.00

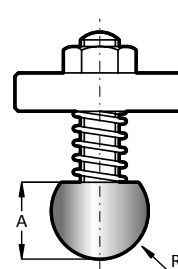
64.00

10.325

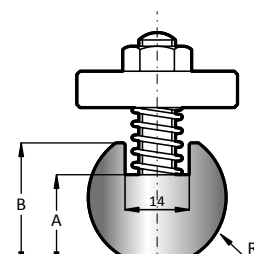
17.00

22.00

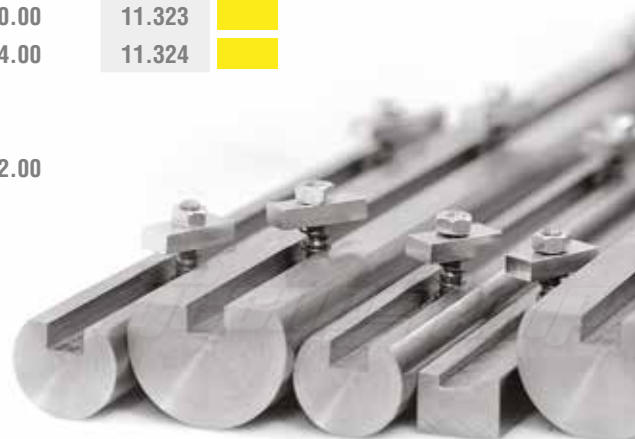
ACCIAIO - STEEL 42CrMo4 (UNI EN 10083-93)
NITRURATO - NITRIDED 60-62 HRC



LENGTH 415 835



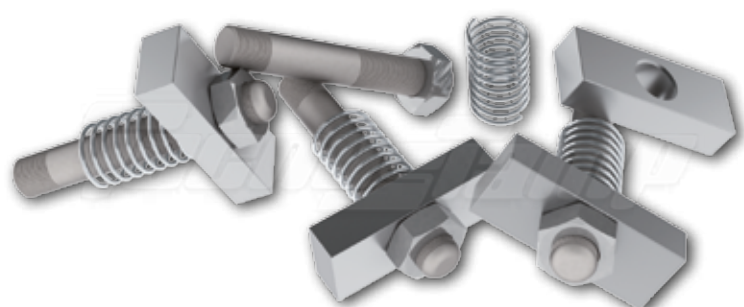
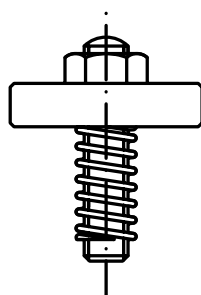
LENGTH 415 835



PARTI DI RICAMBIO - SPARE PARTS - RECAMBIOS - PEÇAS DE SUBSTITUIÇÃO - PIÈCES DE RECHANGE - ERSATZTEILE

CODE

40.002





MATRICI

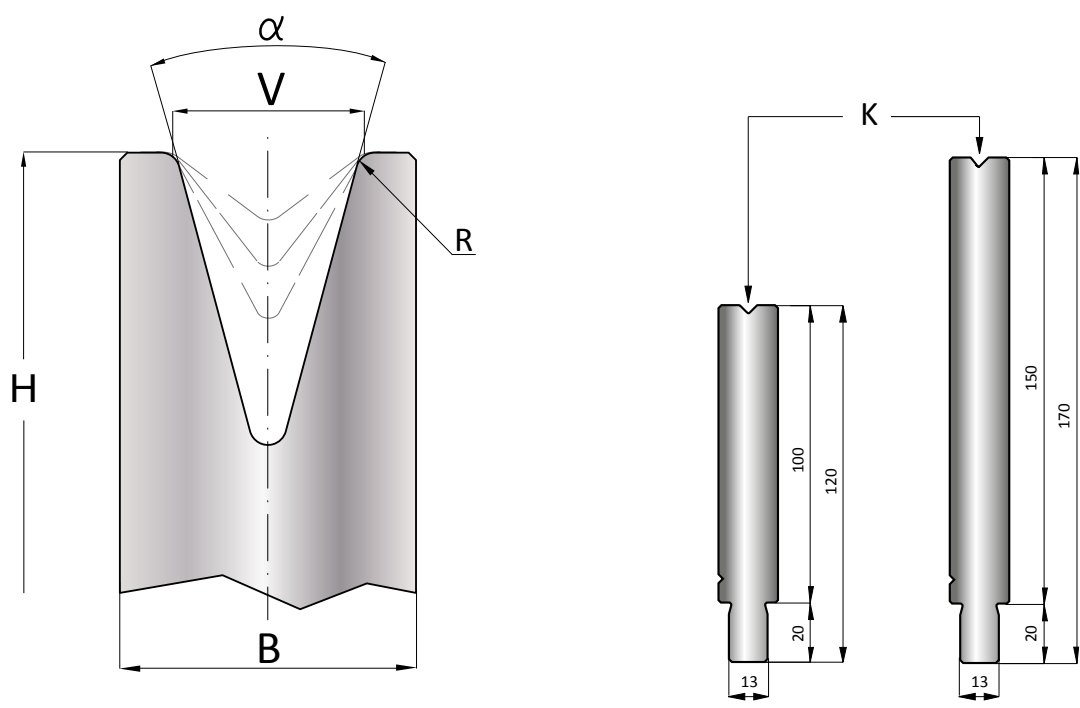


BLUE LINE

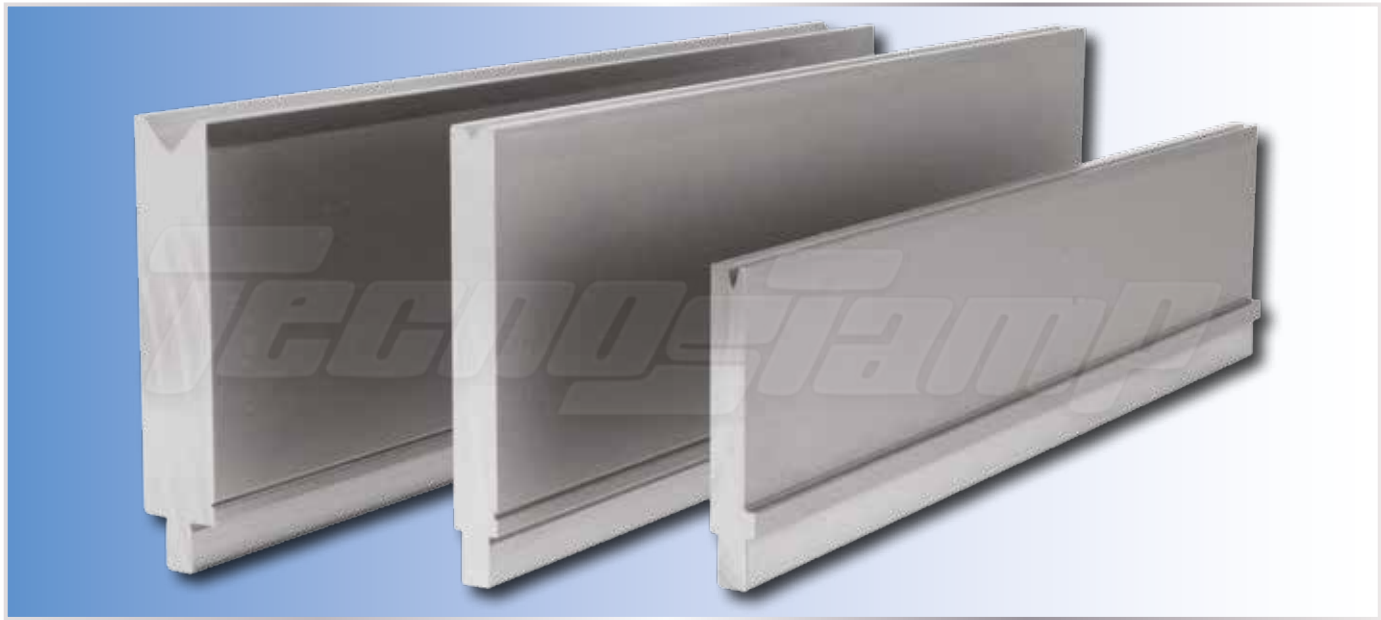
WILA - TRUMPF STYLE

MATRICI - DIES - MATRICES - MATRIZES - MATRICES - MATRIZEN

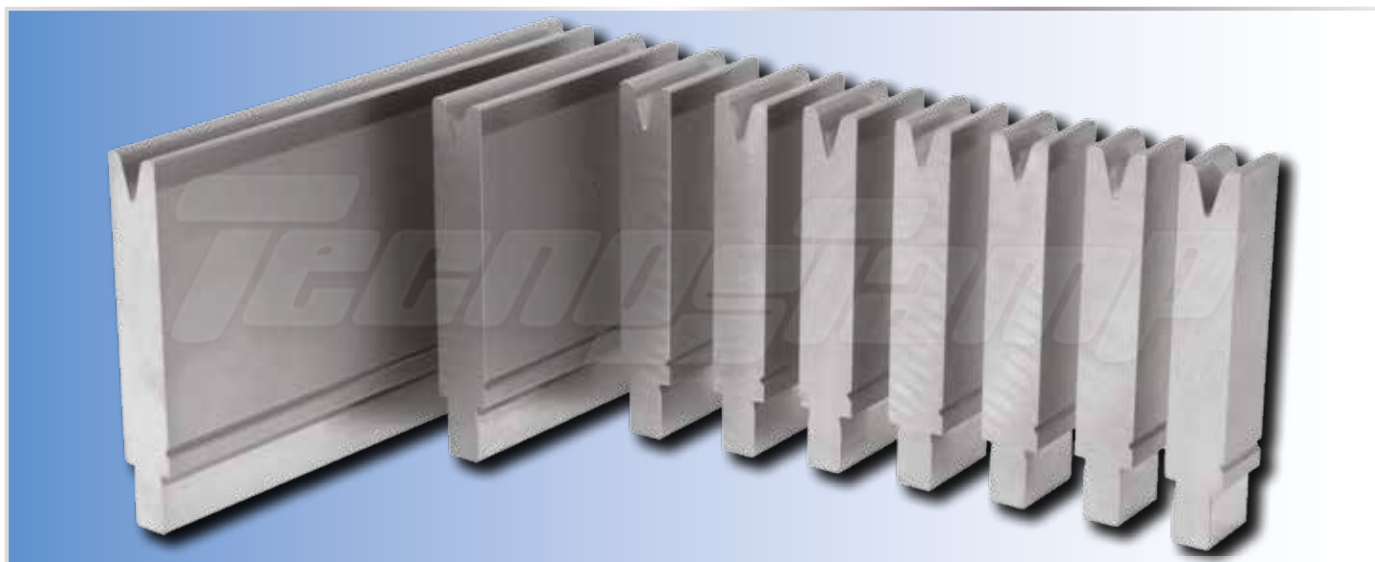
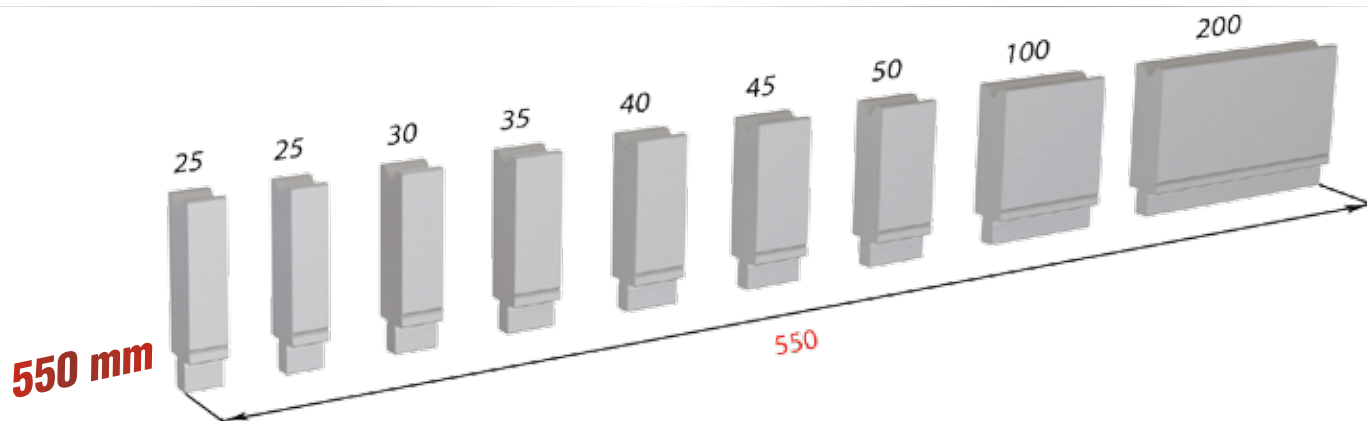
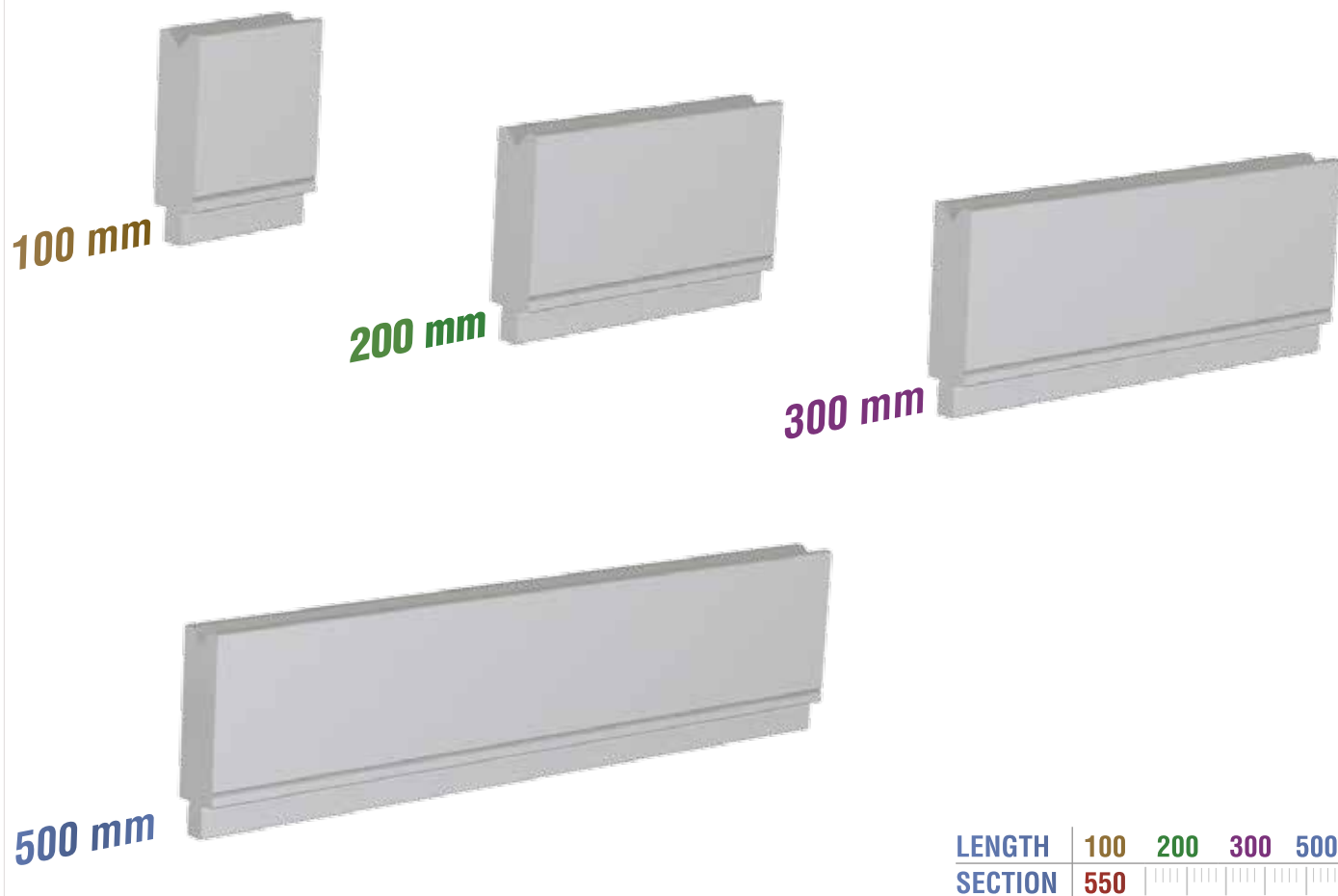
LE MATRICI STANDARD SONO DISPONIBILI A MAGAZZINO NELLE LUNGHEZZE DI: 100 / 200 / 300 mm - 500 mm E FRAZIONATI (550 mm)
STANDARD DIES ARE AVAILABLE ON STOCK IN THE FOLLOWING STANDARD LENGTHS: 100 / 200 / 300 mm - 500 mm AND SECTIONED (550 mm)
LAS MATRICES ESTÁN DISPONIBLES EN STOCK Y EN LONGITUDES DE: 100 / 200 / 300 mm - 500 mm Y FRACCIONADOS (550 mm)
AS MATRIZES ESTÃO DISPONÍVEIS EM STOCK/ESTOQUE NOS COMPRIMENTOS: 100 / 200 / 300 mm - 500 mm E FRACIONADOS (550 mm)
LES MATRICES STANDARDS SONT DISPONIBLES EN LONGUEURS: 100 / 200 / 300 mm - 500 mm ET FRACTIONNÉES (550 mm)
DIE AB LAGER LIEFERBAREN STANDARD-MATRIZEN SIND IN FOLGENDEN LÄNGEN ERHÄLTICH: 100 / 200 / 300 mm - 500 mm DER UND SEKTIONIERTER LÄNGE (550 mm)



	LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
H	= ALTEZZA	HEIGHT	ALTURA	ALTURA	HAUTEUR	STEMPELHÖHE
α	= ANGOLO	ANGLE	ÁNGULO	ÂNGULO	ANGLE	WINKEL
R	= RAGGIO	RADIUS	RADIO	RAIO	RAYON	RADIUS
K	= PARTI USURABILI	WEAR PARTS	ZONDA DE DESGASTE	ZONA DE DESGASTE	ZONES D'USURE	VERSCHLEISSTEILE
B	= BASE	WIDTH	BASE	BASE	BASE	BREITE
V	= AMPIEZZA CAVA	DIE OPENING	APERTURA DE V	ABERTURA DO V	LARGEUR VE	ÖFFNUNGSWEITE
F	= FONDO MATRICE	BOTTOM DIES	FONDO MATRIZ	FUNDO DA MATRIZ	FOND MATRICE	MATRIZENGRUND
P	= PIANO	FLAT	PLANO	PLANO	PLAN	FLÄCHE

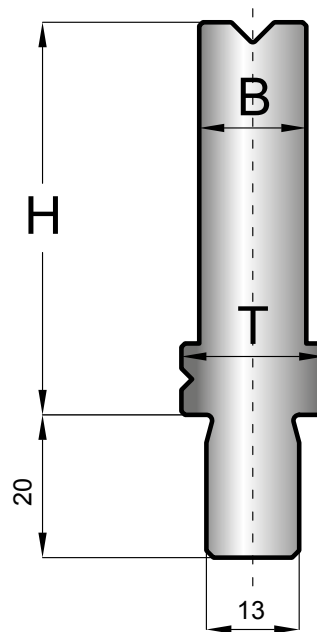
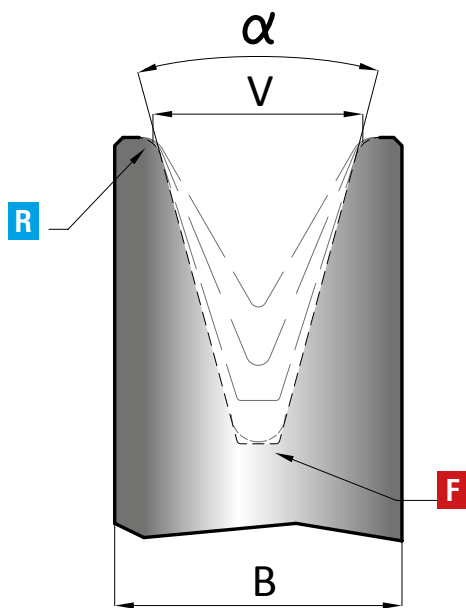


STANDARD 100 200 300 500mm E FRAZIONATI 550mm



MATRICI H=100 / H=120

MATRICI - DIES - MATRICES - MATRIZES - MATRICES - MATRIZEN



86°
84°
80°
60°
30°

	LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
F	= FONDO MATRICE	= BOTTOM DIE	= FONDO MATRIZ	= FUNDO DA MATRIZ	= FOND MATRICE	= MATRIZENGUND
R	= RAGGIO	= RADIUS	= RADIO	= RAIO	= RAYON	= RADIUS
P	= PIANO	= FLAT	= PLANO	= PLANO	= PLAN	= FLÄCHE

LENGTH	100	200	300	500
SECTION	550			

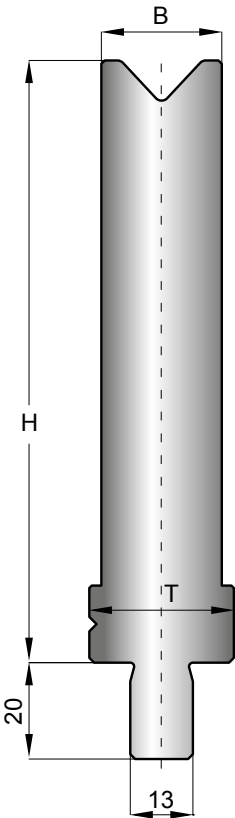
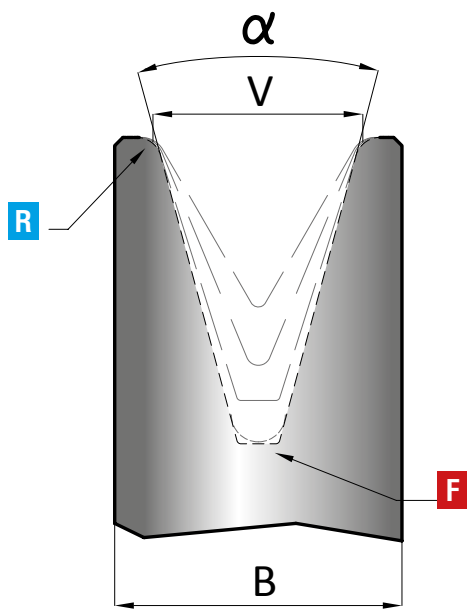
CODE	α	V	R	H	B	T	F	T/mt	Mt
25.100	86°	4	0.60	100	8	20	R0.6	25	
25.101	86°	6	0.60	100	20	20	R0.6	100	
25.102	86°	8	0.80	100	20	20	R0.8	100	
25.103	86°	10	1.00	100	20	20	R1.0	100	
25.104	86°	12	1.00	100	25	25	R1.0	100	
25.105	86°	16	1.60	100	30	30	R1.6	100	
25.106	86°	20	2.00	100	30	30	R2.0	100	
25.107	86°	24	2.50	100	35	35	R2.5	100	
25.108	86°	30	3.00	100	45	45	R3.0	100	
25.109	86°	40	3.00	100	55	55	R3.0	120	
25.110	86°	50	3.00	100	75	75	R5.0	150	
25.350	86°	5	0.60	100	8	20	R0.6	25	
25.200	84°	4	0.60	100	8	20	R0.6	25	
25.201	84°	6	0.60	100	20	20	R0.6	100	
25.202	84°	8	0.80	100	20	20	R0.8	100	
25.203	84°	10	1.00	100	20	20	R1.0	100	
25.204	84°	12	1.00	100	25	25	R1.0	100	
25.205	84°	16	1.60	100	30	30	R1.6	100	
25.206	84°	20	2.00	100	30	30	R2.0	100	
25.300	84°	5	0.60	100	8	20	R0.6	25	
25.301	84°	6	0.60	100	10	20	R0.6	25	
25.302	84°	8	0.80	100	12	20	R0.8	35	
25.303	84°	10	1.00	100	14	20	R1.0	40	
25.304	84°	12	1.00	100	16	20	R1.0	40	
25.207	80°	24	2.50	100	35	35	R2.5	100	
25.208	80°	30	5.00	100	45	45	R3.0	100	
25.209	80°	40	5.00	100	55	55	R3.0	120	
25.210	80°	50	5.00	100	65	65	R5.0	150	

CODE	α	V	R	H	B	T	F	T/mt	Mt
25.111	80°	60	5.00	100	75	75	R5.0	150	
25.112	80°	70	5.00	100	85	85	R5.0	150	
25.113	80°	80	5.00	100	100	100	R5.0	150	
25.114	80°	90	8.00	120	110	110	R5.0	150	
25.115	80°	100	8.00	120	120	120	R5.0	150	
25.116	60°	120	8.00	120	145	145	P38	160	
25.400	30°	4	0.60	100	15	20	R0.6	20	
25.401	30°	6	0.60	100	20	20	R0.6	40	
25.402	30°	8	1.00	100	20	20	R1.0	40	
25.403	30°	10	1.00	100	20	20	R1.0	40	
25.404	30°	12	1.00	100	25	25	R1.0	40	
25.405	30°	16	1.60	100	30	30	R1.6	50	
25.406	30°	20	2.00	100	35	35	R2.0	60	
25.407	30°	24	2.50	100	40	40	R2.5	65	
25.408	30°	30	3.00	100	55	55	R3.0	90	
25.409	30°	40	5.00	100	60	60	R5.0	90	
25.410	30°	50	5.00	100	75	75	P17	100	
25.421	30°	6	3.00	100	20	20	R0.6	40	
25.422	30°	8	3.00	100	20	20	R1.0	40	
25.423	30°	10	3.00	100	20	20	R1.0	40	
25.424	30°	12	3.00	100	25	25	R1.0	40	
25.425	30°	16	3.00	100	30	30	R1.6	50	
25.500	30°	5	0.60	100	15	20	R0.6	15	
25.501	30°	6	0.60	100	16	20	R0.6	17	
25.502	30°	8	1.00	100	17	20	R1.0	20	
25.503	30°	10	1.00	100	18	20	R1.0	20	
25.504	30°	12	1.00	100	21.5	25	R1.0	25	

ELENCO MATRICI

ELENCO - LIST - LISTADO - LISTA - LISTE - LISTE

25.100		25.114		25.300		25.408	
25.101		25.115		25.301		25.409	
25.102		25.116		25.302		25.410	
25.103		25.200		25.303		25.421	
25.104		25.201		25.304		25.422	
25.105		25.202		25.350		25.423	
25.106		25.203		25.400		25.424	
25.107		25.204		25.401		25.425	
25.108		25.205		25.402		25.500	
25.109		25.206		25.403		25.501	
25.110		25.207		25.404		25.502	
25.111		25.208		25.405		25.503	
25.112		25.209		25.406		25.504	
25.113		25.210		25.407			



86°
84°
80°
30°

	LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
F	= FONDO MATRICE	= BOTTOM DIE	= FONDO MATRIZ	= FUNDO DA MATRIZ	= FOND MATRICE	= MATRIZENGROUND
R	= RAGGIO	= RADIUS	= RADIO	= RAIO	= RAYON	= RADIUS
P	= PIANO	= FLAT	= PLANO	= PLANO	= PLAN	= FLÄCHE

LENGTH	100	200	300	500
SECTION	550			

CODE	α	V	R	H	B	T	F	T/mt	Mt
25.601	86°	6	0.60	150	20	20	R0.6	100	
25.602	86°	8	0.80	150	20	20	R0.8	100	
25.603	86°	10	1.00	150	20	20	R1.0	100	
25.604	86°	12	1.00	150	25	25	R1.0	100	
25.605	86°	16	1.60	150	30	30	R1.6	100	
25.606	86°	20	2.00	150	30	30	R2.0	100	
25.607	86°	24	2.50	150	35	35	R2.5	100	
25.621	84°	6	0.60	150	20	20	R0.6	100	
25.622	84°	8	0.80	150	20	20	R0.8	100	
25.623	84°	10	1.00	150	20	20	R1.0	100	
25.624	84°	12	1.00	150	25	25	R1.0	100	
25.625	84°	16	1.60	150	30	30	R1.6	100	
25.626	84°	20	2.00	150	30	30	R2.0	100	
25.627	80°	24	2.50	150	35	35	R2.5	100	
25.628	80°	30	5.00	150	45	45	R3.0	100	
25.629	80°	40	5.00	150	55	55	R3.0	100	
25.630	80°	50	5.00	150	65	65	R5.0	100	
25.901	30°	6	0.60	150	20	20	R0.6	30	
25.902	30°	8	1.00	150	20	20	R1.0	40	
25.903	30°	10	1.00	150	20	20	R1.0	40	
25.904	30°	12	1.00	150	25	25	R1.0	40	
25.905	30°	16	1.60	150	30	30	R1.6	50	
25.906	30°	20	2.00	150	35	35	R2.0	60	
25.907	30°	24	2.50	150	40	40	R2.5	65	
25.908	30°	30	3.00	150	55	55	R3.0	90	
25.909	30°	40	5.00	150	60	60	R5.0	90	



ELENCO MATRICI

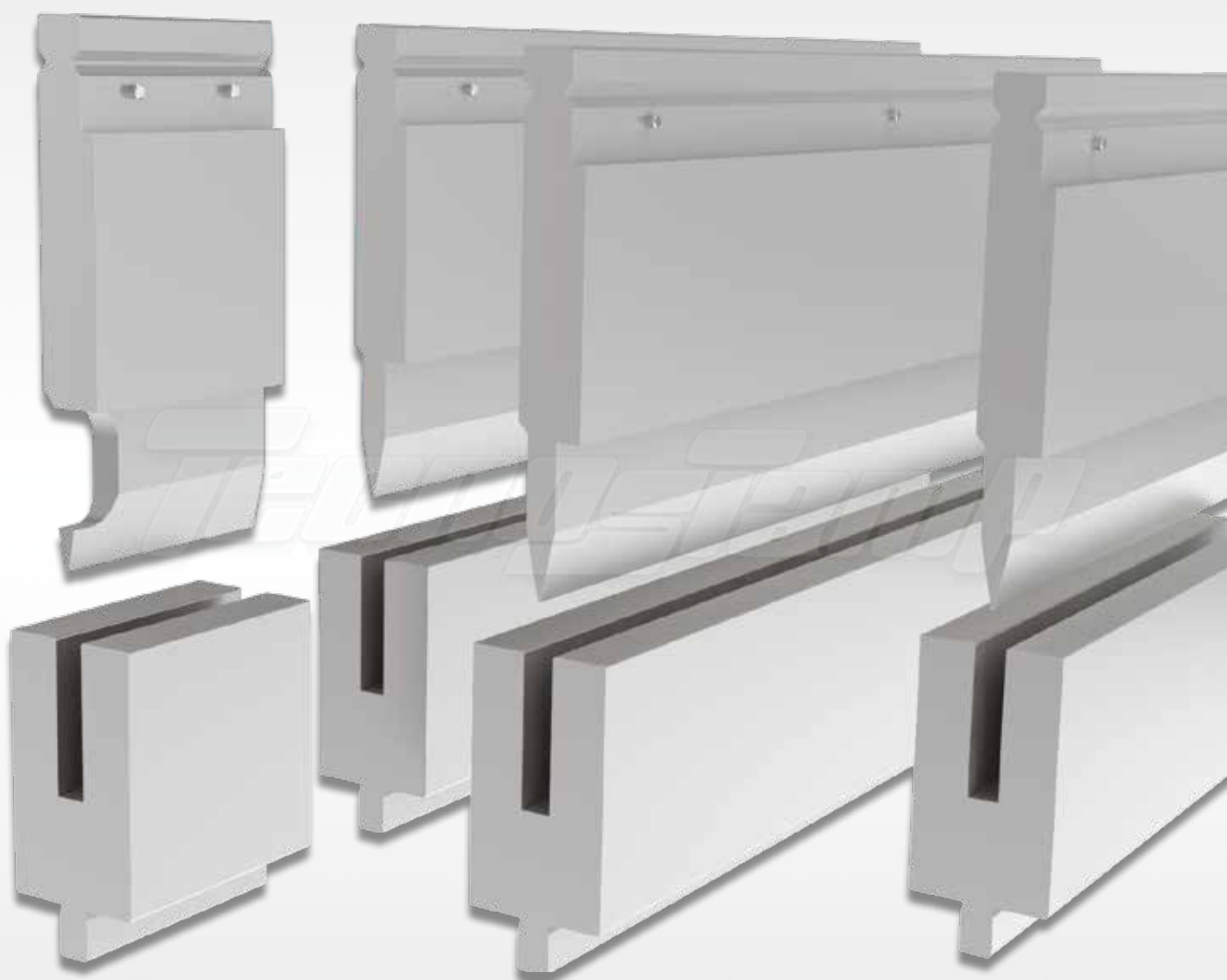
ELENCO - LIST - LISTADO - LISTA - LISTE - LISTE

25.601		25.621		25.628		25.905	
25.602		25.622		25.629		25.906	
25.603		25.623		25.630		25.907	
25.604		25.624		25.901		25.908	
25.605		25.625		25.902		25.909	
25.606		25.626		25.903			
25.607		25.627		25.904			





PIEGASCHIACCIA



BLU LINE

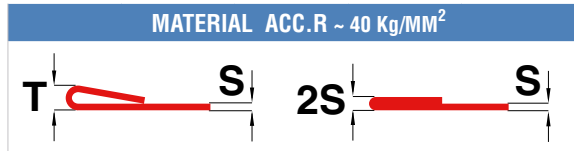
WILA - TRUMPF STYLE

PIEGASCHIACCIA - FLATTENING TOOL - UTILLAJE PLEGAR/APLASTAR

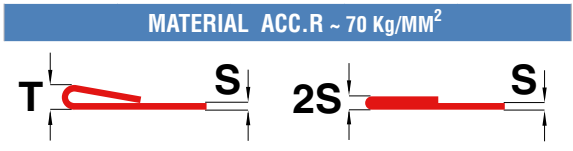
FERRAMENTA ESMAGAMENTO/AMASSAMENTO - OUTIL À ÉCRASER - ZUDRÜCKWERKZEUGE

PIEGASCHIACCIA

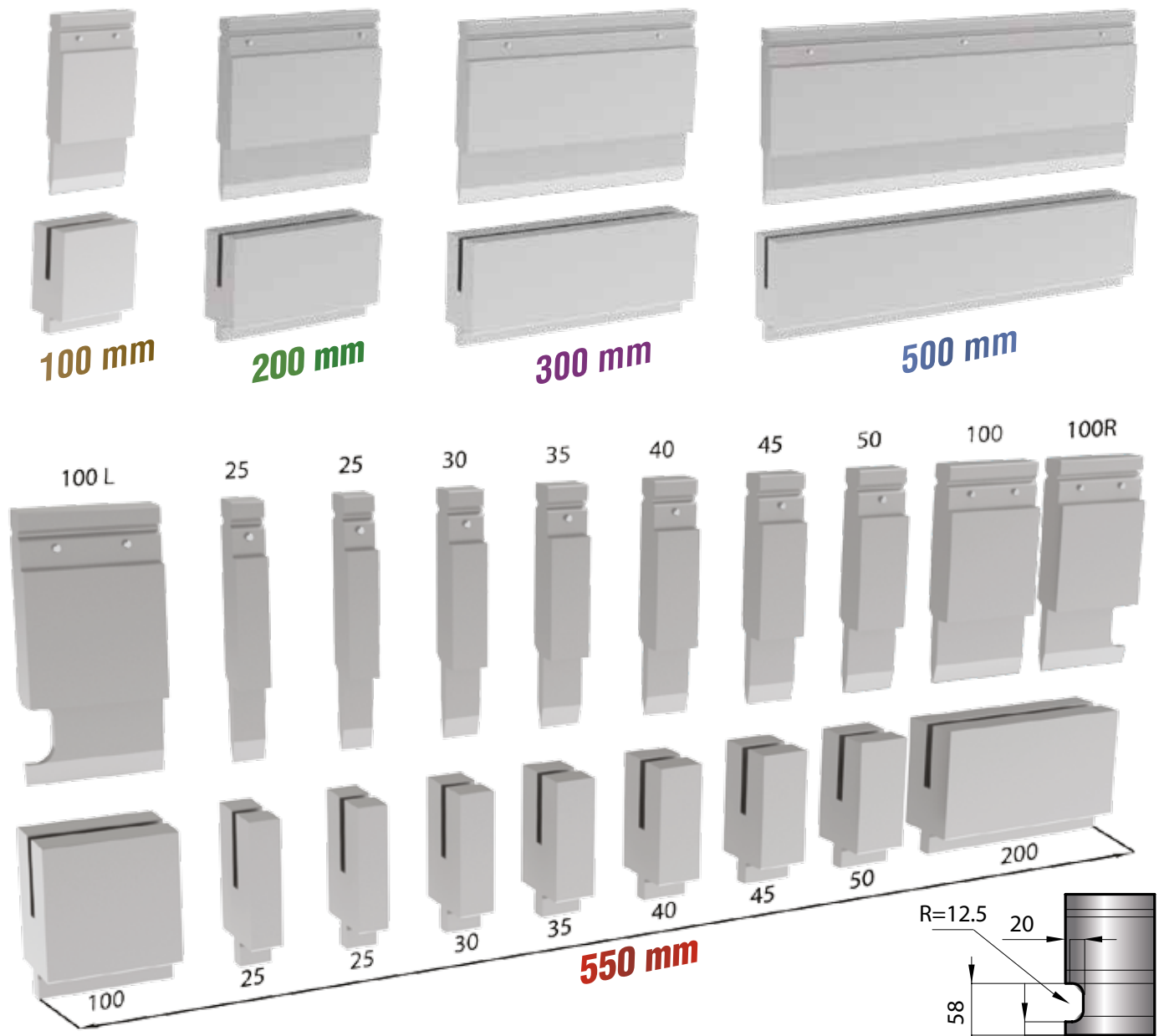
TABELLA DI PIEGATURA - BENDING CHART - TABLA DE PLEGADO - TABELA DE QUINAGEM/DOBRA
ABAQUE DE PLIAGE - PRESSKRAFTTABELLE



S (mm)	(t/m)	T (mm)	(t/m)	2S(mm)
0,6	9	3	23	1,2
0,8	12	3	32	1,6
1,0	15	3,5	40	2,0
1,25	17	3,5	50	2,5
1,5	22	4,6	63	3,0
2,0	30	5,5	80	4,0
2,5	55	6,5	90	5,0
3,0	70	8,0	100	6,0



S (mm)	(t/m)	T (mm)	(t/m)	2S(mm)
0,6	15	3	35	1,2
0,8	20	3	50	1,6
1,0	25	3,5	60	2,0
1,25	26	3,5	80	2,5
1,5	38	4,6	95	3,0
2,0	50	5,5	130	4,0



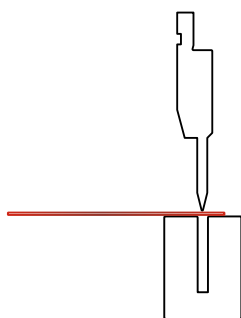
LENGTH	100	200	300	500
SECTION	550			

SCHEMA SCARPETTE FRAZIONATO STANDARD - HORNS SCHEME STANDARD SECTIONING - BIGORNIAS STANDARD PARA LOS MODELOS INDICADOS
BIGORNAS STANDARD/PADRÃO PARA OS MODELOS INDICADOS - SCHEMA BIGORNES POUR FRACTIONNÉS STANDARDS - HORN SCHEMA DER STANDARD UNTERTEILUNG

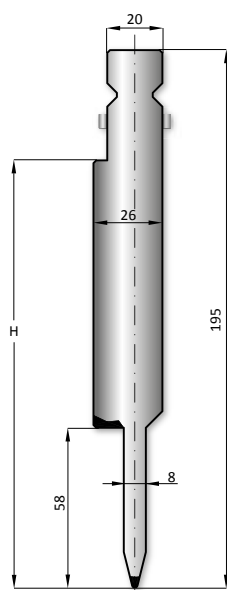
PIEGASCHIACCIA

PIEGASCHIACCIA - FLATTENING TOOLS - UTILLAJE PLEGAR/APLASTAR

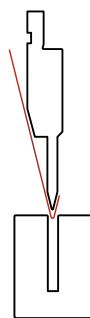
FERRAMENTA ESMAGAMENTO/AMASSAMENTO - OUTIL À ÉCRASER - ZUDRÜCKWERKZEUGE



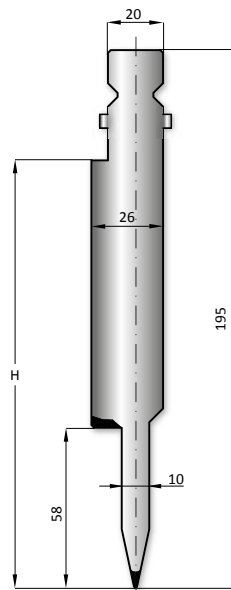
CODE	α	R	H	T/Mt	Mt
15.902	24°	0.60	158.00	80	



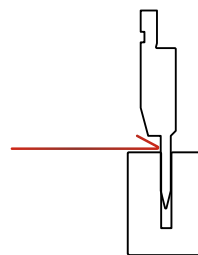
LENGTH	100	200	300	500
SECTION	550			



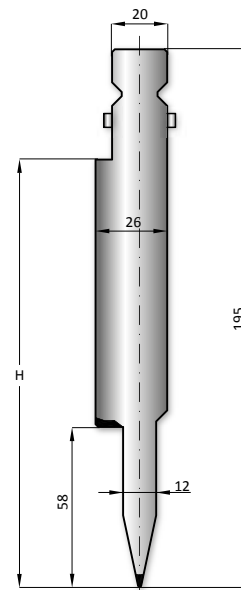
CODE	α	R	H	T/Mt	Mt
15.904	24°	0.60	158.00	80	



LENGTH	100	200	300	500
SECTION	550			

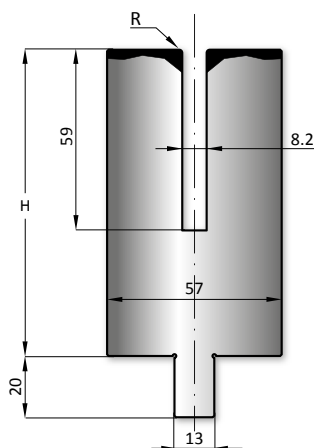


CODE	α	R	H	T/Mt	Mt
15.905	24°	0.60	158.00	80	



LENGTH	100	200	300	500
SECTION	550			

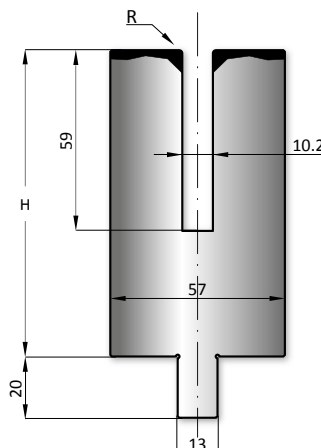
CODE	R	H	T/Mt	Mt
25.992	1.00	100.00	50	



Max sp 1mm Max tk 1mm Máx. esp 1mm
Max esp 1mm Max t 1mm Max t 1mm

LENGTH	100	200	300	500
SECTION	550			

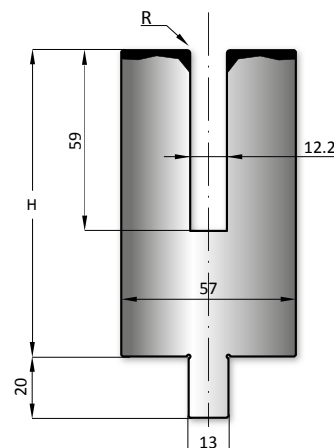
CODE	R	H	T/Mt	Mt
25.994	1.00	100.00	50	



Max sp 1,5mm Max tk 1,5mm Máx. esp 1,5mm
Max esp 1,5mm Max t 1,5mm Max t 1,5mm

LENGTH	100	200	300	500
SECTION	550			

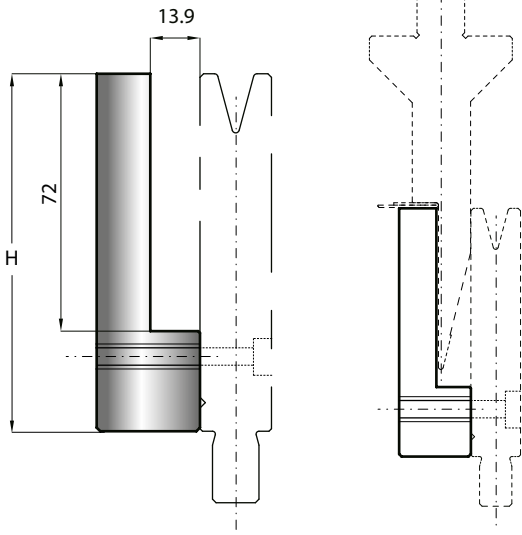
CODE	R	H	T/Mt	Mt
25.995	1.00	100.00	50	



Max sp 2mm Max tk 2mm Máx. esp 2mm
Max esp 2mm Max t 2mm Max t 2mm

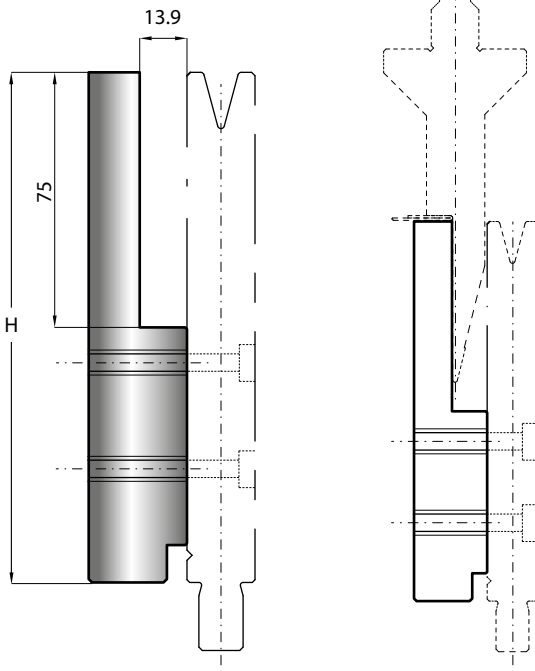
LENGTH	100	200	300	500
SECTION	550			

CODE	H	T/Mt	Mt
60.120	100.00	120	



LENGTH	100	200	300	500
SECTION	550			

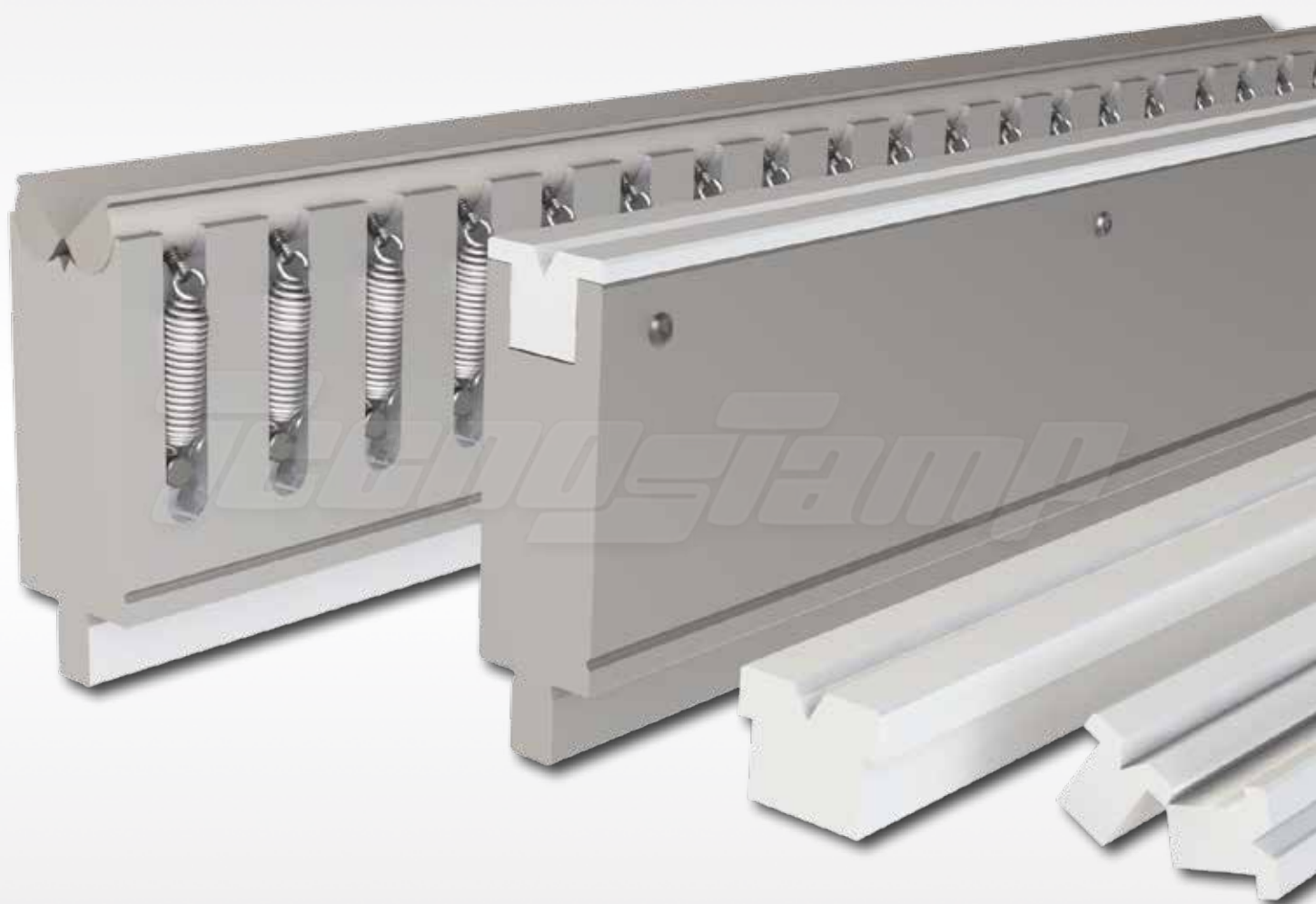
CODE	H	T/Mt	Mt
60.130	150.00	120	



LENGTH	100	200	300	500
SECTION	550			



UNIBEND INSERTI NYLON



CORAL LINE

NO MARKING TOOLS

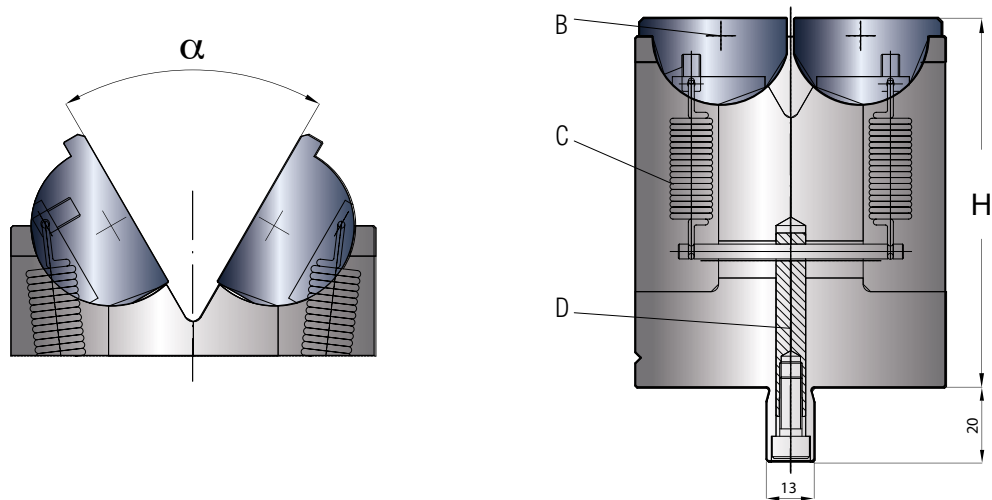
UTENSILI PER NON MARCARE - NO MARKING TOOLS - INSTRUMENTOS PARA NO MARCADO

FERRAMENTAS PARA NÃO MARCAÇÃO - OUTILS POUR EVITER LES MARQUES - WERKZEUGE FÜR ABDRUCKFREIES KANTEN

INSERTI NYLON - INSERT NYLON - ENCASTRES DE NYLON

INSERTOS EM NYLON - INSERTS EN NYLON - KUNSTSTOFFEINSÄTZE

LA NUOVA GAMMA DI MATRICI UNIBEND - THE NEW RANGE OF UNIBEND DIES - LA NUEVA GAMA DE MATRICES UNIBEND
A NOVA GAMA DE MATRIZES UNIBEND - LA NOUVELLE GAMME DE MATRICES UNIBEND - DIE NEUE REIHE VON UNIBEND MATRIZEN



LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
H	= ALTEZZA	HEIGHT	ALTURA	HAUTEUR	STEMPELHÖHE
α	= ANGOLO	ANGLE	ÂNGULO	ANGLE	WINKEL
B	= INSERTO ROTANATE	ROTATING ROOL	INSERTO ROTANTE	INSERT ROTATIF	DREHENDER EINSATZ
C	= MOLLA A TRAZIONE	SPRING	MUELLE	RESSORTS	FEDER
D	= PERNO TENSORE	PIN	PERNO TENSOR	GOUPILLE	STIFT

La nuova gamma di matrici UniBend prodotte da Tecnostamp offre notevoli vantaggi :

- Riduzione dei tempi di cambio utensile poichè con la stessa matrice è possibile piegare spessori diversi
- Riduzione del 90% dei segni dovuti allo strisciamento della lamiera
- Possibilità di piegare pezzi con bordi stretti
- Riduzione della deformazione di fori e asole coincidenti con le linee di piegatura.

The new range of UniBend dies produced by Tecnostamp offers significant advantages :

- Less tool change because a single die can bend a wide range of material thickness
- Reduction of 90% of the bending marks on the sheet metal
- Possibility to bend short flanges

La nueva gama de matrices Unibend producido por Tecnostamp ofrece ventajas considerables:

- Reducción de los tiempos de cambio de herramienta, ya que con la misma matriz que pueda plegar diferentes espesores
- Reducción de 90% de las señales debido a la hoja deslizante
- Capacidad para doblar piezas con bordes estrechos
- Reducción de la deformación de los orificios y ranuras coincidentes con las líneas de plegado.



A nova gama de matrizes Unibend produzidas pela Tecnostamp oferece vantagens consideráveis:

- Tempos de mudança/troca de ferramenta reduzidos porque com a mesma matriz podem ser quinadas/dobradas diferentes espessuras
- Redução de 90% dos riscos causados pelo deslizamento da chapa
- Capacidade de quinar/dobrar peças com abas estreitas
- Redução da deformação de furos e ranhuras coincidentes com as linhas de quinagem/dobragem.

La nouvelle gamme de matrices Unibend produite par Tecnostamp offre des avantages considérables:

- Réduction du temps de changement d'outil puisqu' avec la même matrice vous pouvez plier différentes épaisseurs
- Réduction de 90% des marques due au coulissement de la tôle
- Possibilité de plier des pièces avec des bords étroits
- Réduction de la déformation des trous et des fentes qui coïncident avec les lignes de pliage.

Die neue Serie UniBend Matrizen von Tecnostamp.Sie bieten erhebliche Vorteile:

- Reduzierte Werkzeugwechselzeiten, da mit der gleichen Matrice unterschiedliche Materialstärken gekantet werden können.
- Reduzierung von 90% der Abdrücke auf den Kantteilen.
- Kantung von kurzen Schenkeln.
- Weniger deformation bei der Kantung von Löchern und Schlitzten nahe an der Biegelinie

LA NUOVA GAMMA DI MATRICI UNIBEND - THE NEW RANGE OF UNIBEND DIES - LA NUEVA GAMA DE MATRICES UNIBEND A NOVA GAMA DE MATRIZES UNIBEND - LA NOUVELLE GAMME DE MATRICES UNIBEND - DIE NEUE REIHE VON UNIBEND MATRIZEN

La nuova gamma di matrici UniBend prodotte da Tecnostamp è stata concepita con attacco tipo Wila, ma può essere utilizzata su tutti i tipi di presse piegatrici utilizzando la vasta gamma di adattatori inferiori disponibili a magazzino e illustrati di seguito.

The new range of UniBend dies produced by Tecnostamp is with Wila style system attack but can be used on all types of press-brakes using the wide range of lower adapters available ex stock.

La nueva gama de Unibend producida por la matriz Tecnostamp está diseñado con el tipo Wila ataque, pero se puede utilizar en todo tipo de prensas plegadoras utilizando la amplia gama de adaptadores más extenso disponibles en stock.

A nova gama de matrizes Unibend produzidas pela Tecnostamp foi projetada com aperto tipo Wila, mas pode ser usada em todos os tipos de quinadoras/dobreadeiras utilizando a vasta gama de adaptadores inferiores disponíveis em stock/estoque.

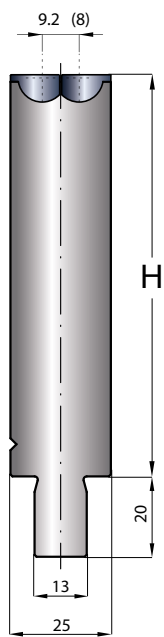
La nouvelle gamme Unibend fabriquée par Tecnostamp a été conçue avec attache type Wila mais peut être utilisée sur tout type de presse en utilisant notre large gamme d'adaptateurs inférieurs disponibles en stock.

Die neue Serie UniBend Matrizen von Tecnostamp wird mit Wila-Aufnahme hergestellt. Sie sind aber mittels der ab Lager lieferbaren Matrizenadaptern auf allen Abkantpressen einsetzbar.



CODE	α	V	H	T/Mt	Mt
29.000	40°	8	100.00	100	

40°

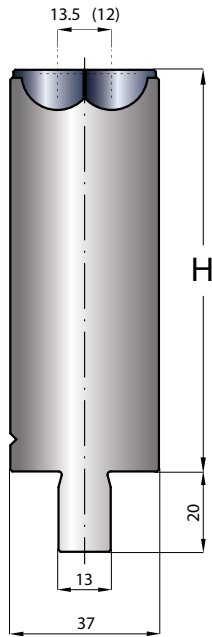


Min and Max sheet thickness - 0,5 / 2 mm
Minimum flange lenght 6 mm
Maximum punch radius at 90° = 2,0
Minimum bending angle - 40°

LENGTH	50	100	200	300	500

CODE	α	V	H	T/Mt	Mt
29.100	60°	12	100.00	130	

60°

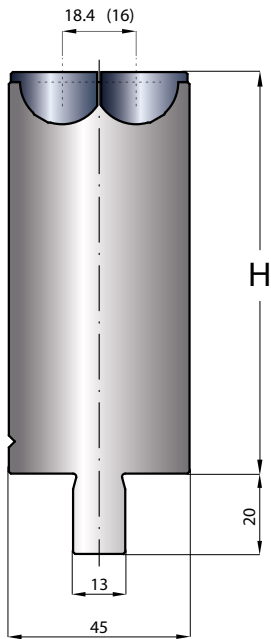


Min and Max sheet thickness - 1 / 3 mm
Minimum flange lenght 8,5 mm
Maximum punch radius at 90° = 3,0
Minimum bending angle - 60°

LENGTH	50	100	200	300	500

CODE	α	V	H	T/Mt	Mt
29.150	60°	16	100.00	150	

60°



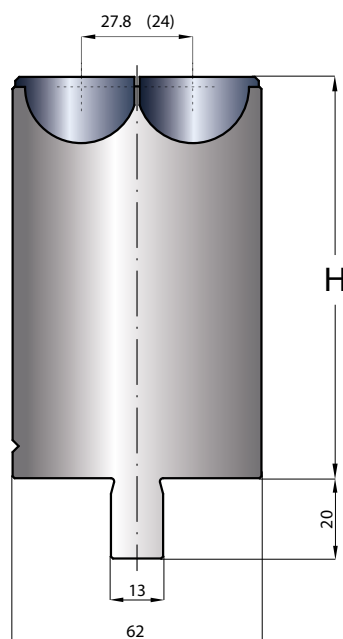
Min and Max sheet thickness - 1 / 4 mm
Minimum flange lenght 13 mm
Maximum punch radius at 90° = 4,0
Minimum bending angle - 60°

LENGTH	50	100	200	300	500



CODE	α	V	H	T/Mt	Mt
29.200	60°	24	100.00	150	

60°

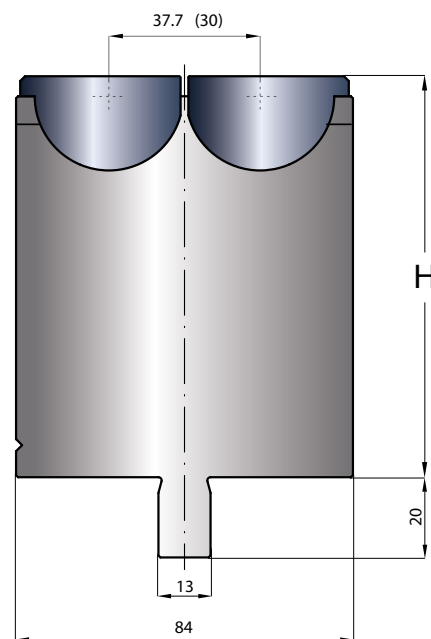


Min and Max sheet thickness - 1 / 5 mm
Minimum flange length 17 mm
Maximum punch radius at 90° = 6,0
Minimum bending angle - 60°

LENGTH | 50 | 100 | 200 | 300 | 500

CODE	α	V	H	T/Mt	Mt
29.300	60°	30	100.00	200	

60°



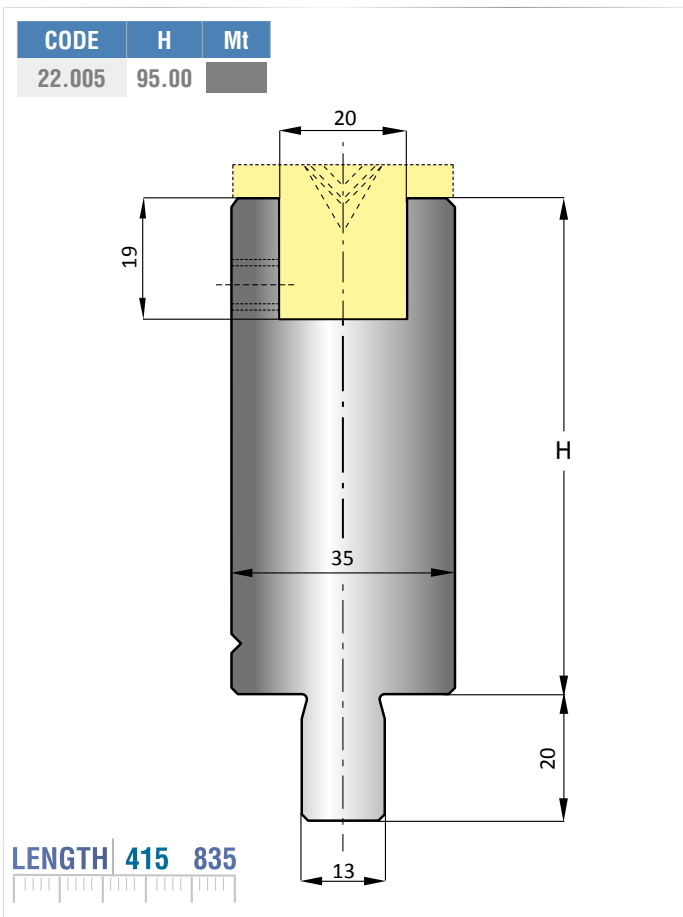
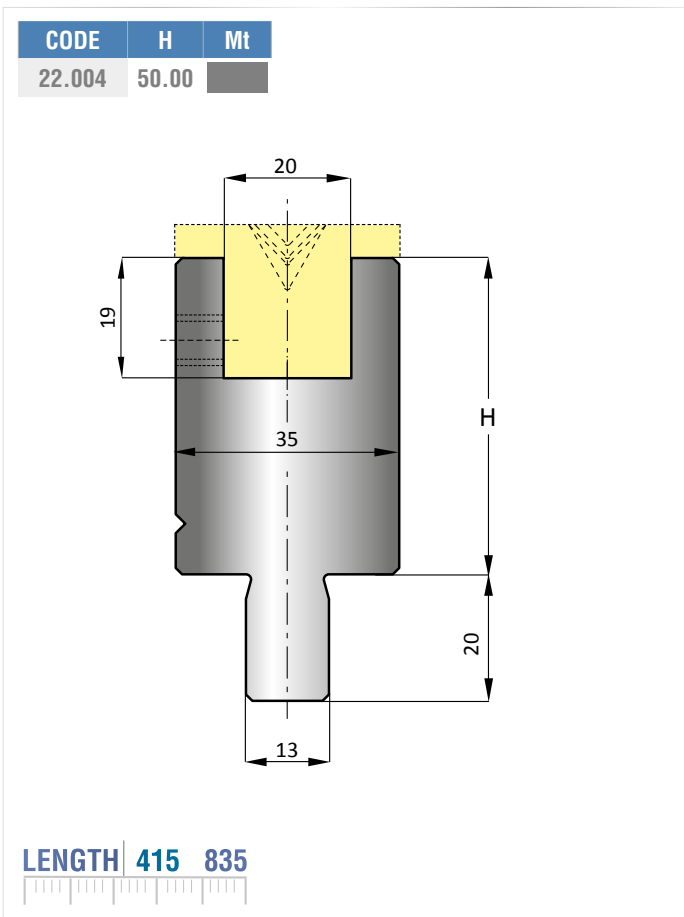
Min and Max sheet thickness - 1 / 6 mm
Minimum flange length 23,5 mm
Maximum punch radius at 90° = 8,0
Minimum bending angle - 60°

LENGTH | 50 | 100 | 200 | 300 | 500



CONTENITORI PER INSERTI IN NYLON

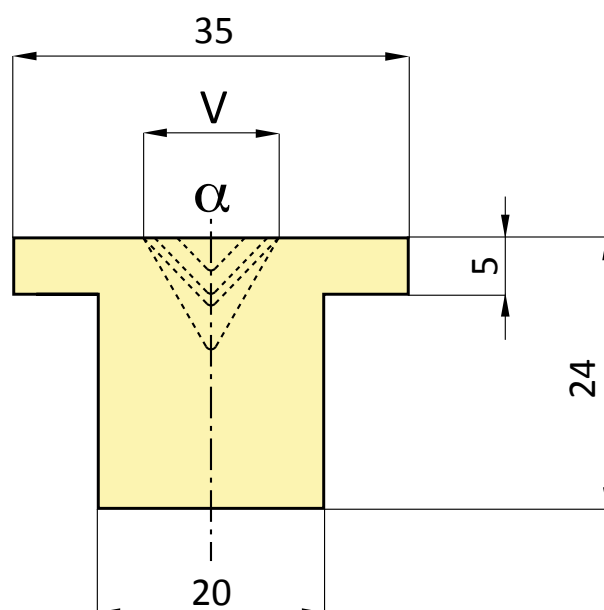
CONTENITORI - HOLDER - SOPORTES ENCASTRES DE NYLON - SUORTES PARA INSERTOS EM NYLON - CONTENEURS INSERTS NYLON - HALTERPAAR



INSERTI IN NYLON

INSERTI - INSERT - ENCASTRES DE NYLON - INSERTOS - INSERTS - NYLON - KUNSTSTOFFEINSÄTZE

CODE	α	V	T/mt
32.306	30°	6	20
32.308	30°	8	20
32.310	30°	10	20
32.406	45°	6	20
32.408	45°	8	20
32.410	45°	10	20
32.412	45°	12	20
32.606	60°	6	20
32.608	60°	8	20
32.610	60°	10	20
32.612	60°	12	20
32.616	60°	16	20
32.806	88°	6	20
32.808	88°	8	20
32.810	88°	10	20
32.812	88°	12	20
32.816	88°	16	20

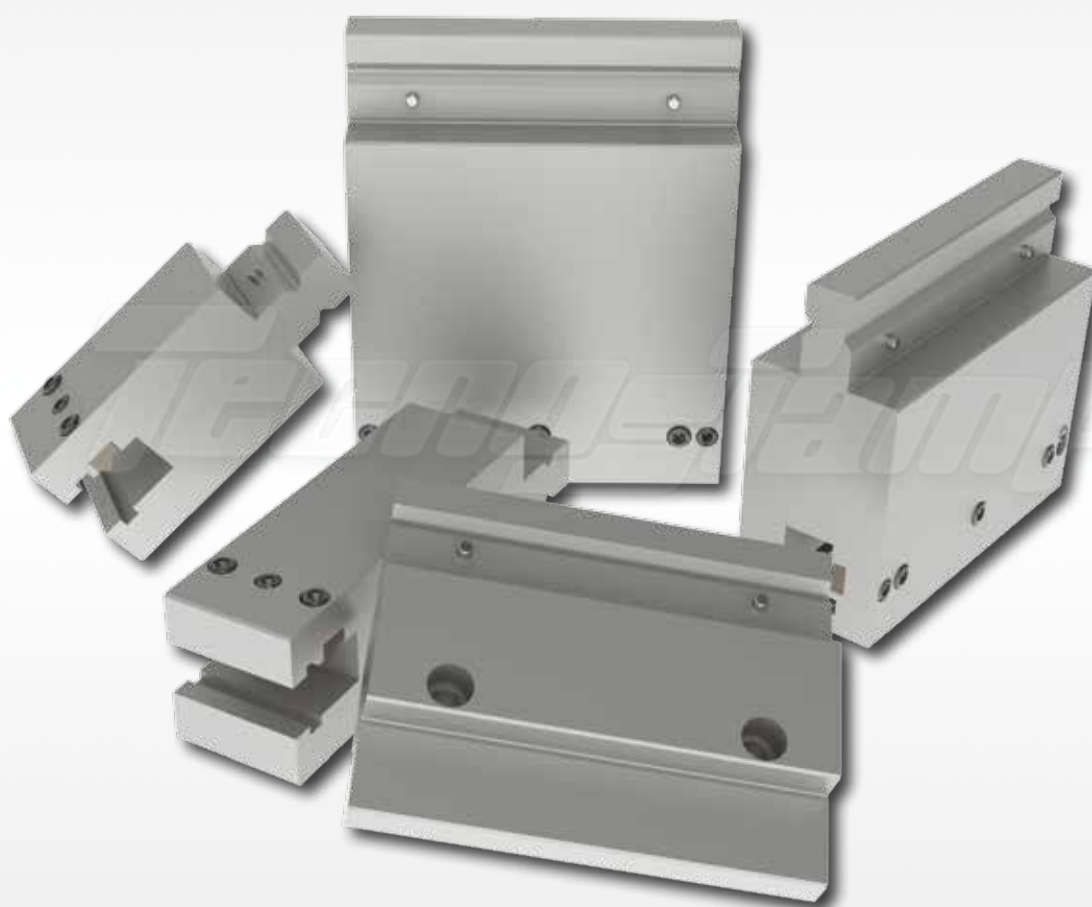


LENGTH 415 835





ADATTATORI INTERMEDIARI



MAGENTA LINE

ADAPTERS FOR ALL PRESS BRAKES

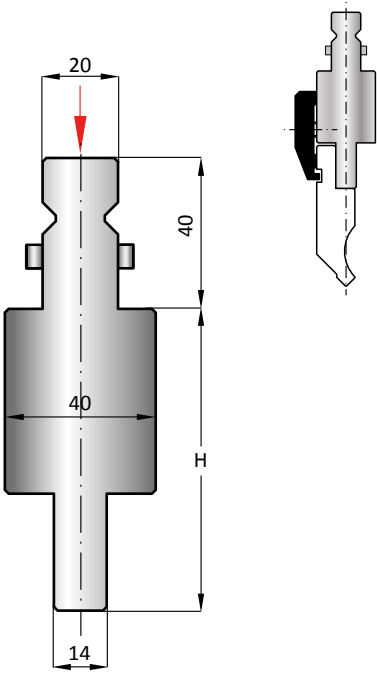
ADATTATORI/INTERMEDIARI/CANALINE - ADAPTERS/INTERMEDIATES/HOLDERS

ADAPTADORES/INTERMEDIARIO/CANAL - ADAPTADORES/INTERMEDIARIOS/PORTA-MATRIZES

ADAPTATEURS/INTERMEDIAIRES/SEMELLES - ADAPTER/ZWISCHENSTÜCKE/MATRIZENADAPTERSCHIENEN

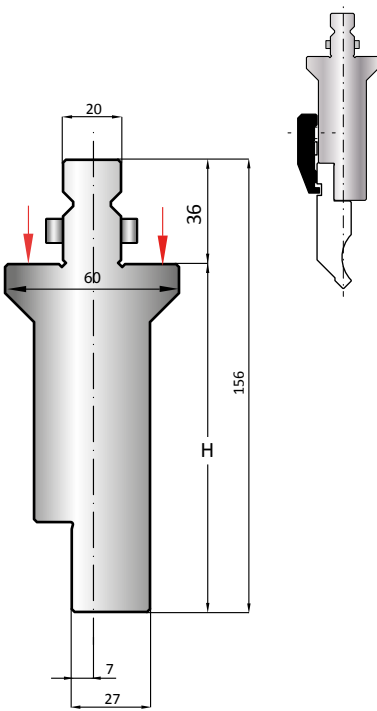
ADATTATORE EHT / LVD / WEINBRENNER / WILA / TRUMPF / USA

CODE	L	H	T/Mt	Mt
50.970	150	80.00	100	



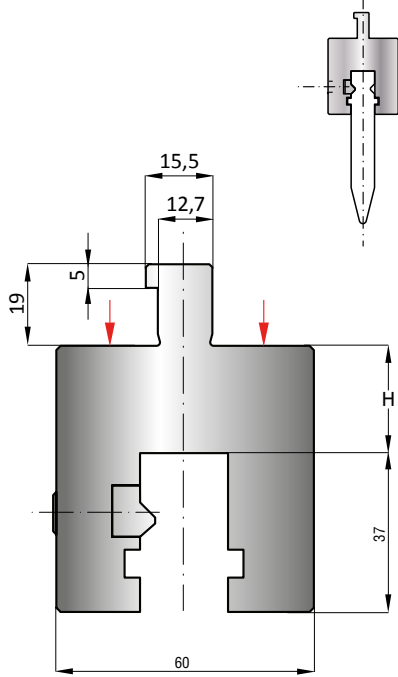
ADATTATORE- ADAPTER - ADAPTADORE
ADAPTADORE - ADAPTATEUR - ADAPTER
WILA - TRUMPF / AMADA

CODE	L	H	T/Mt	Mt
50.940	150	120.00	100	



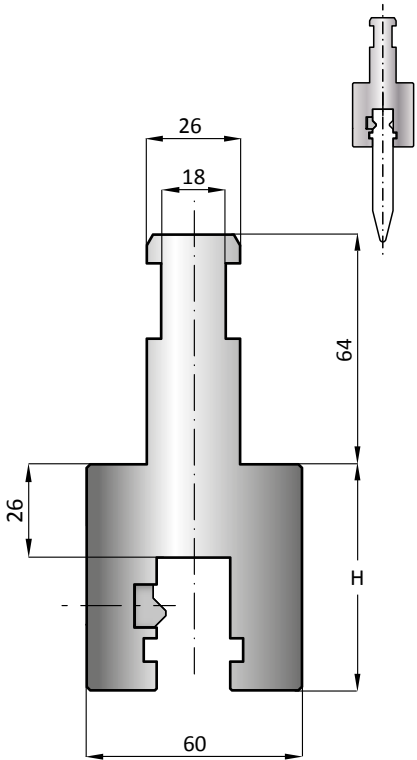
ADATTATORE- ADAPTER - ADAPTADORE
ADAPTADORE - ADAPTATEUR - ADAPTER
WILA - TRUMPF/ AMADA

CODE	L	H	T/Mt	Mt
50.960	150	23.00	100	



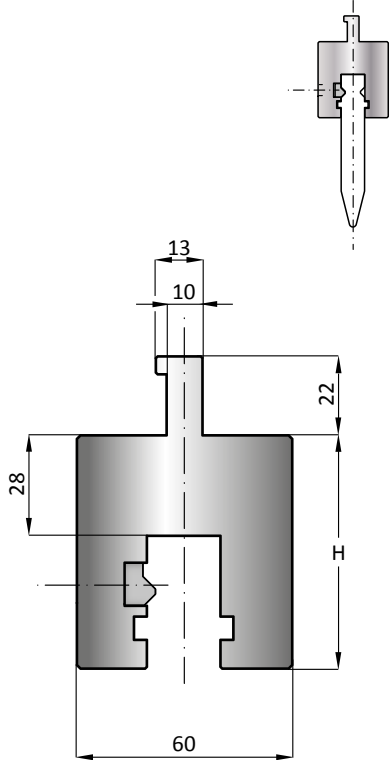
ADATTATORE- ADAPTER - ADAPTADORE
ADAPTADORE - ADAPTATEUR - ADAPTER
USA - EU / WILA ADAPTER

CODE	L	H	T/Mt	Mt
50.450	150	63.00	100	



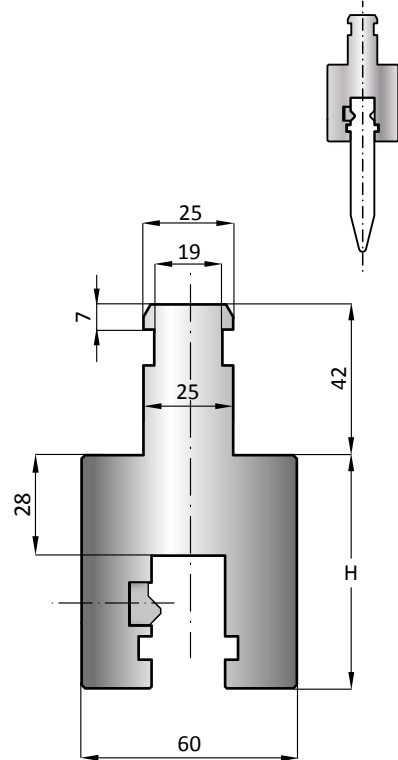
ADATTATORE- ADAPTER - ADAPTADORE
ADAPTADORE - ADAPTATEUR - ADAPTER
EHT / WILA - TRUMPF

CODE	L	H	T/Mt	Mt
50.470	150	65.00	100	



ADATTATORE- ADAPTER - ADAPTADORE
ADAPTADORE - ADAPTATEUR - ADAPTER
LVD / WILA - TRUMPF

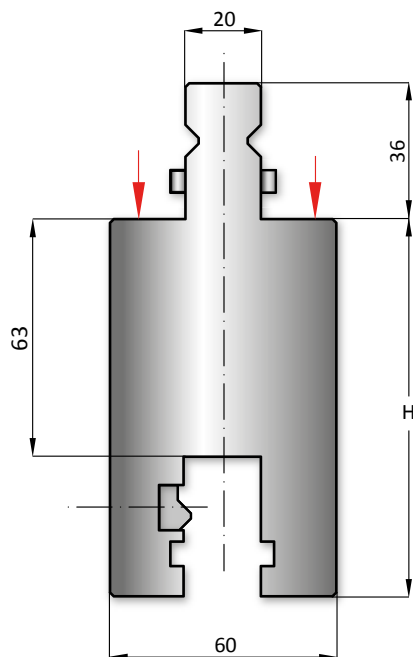
CODE	L	H	T/Mt	Mt
50.490	150	65.00	100	



ADATTATORE- ADAPTER - ADAPTADORE
ADAPTADORE - ADAPTATEUR - ADAPTER
WEINBRENNER / WILA - TRUMPF

PROLUNGA WILA / TRUMPF

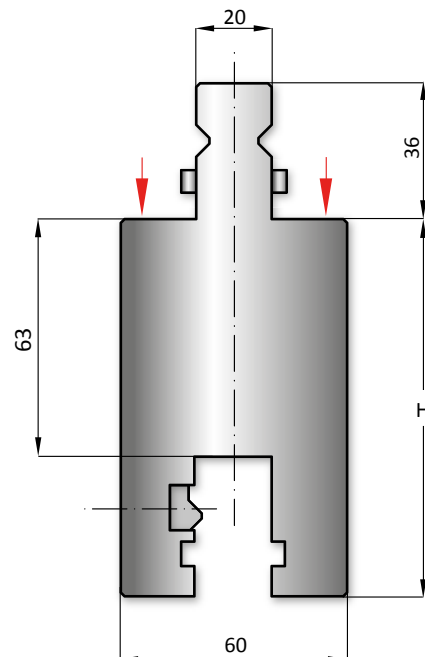
CODE	L	H	T/Mt	Mt
50.410	150	100.00	100	



PROLUNGA - EXTENSION - EXTENSIÓN
EXTENSÃO - EXTENSION - VERLÄNGERUNG

WILA / TRUMPF

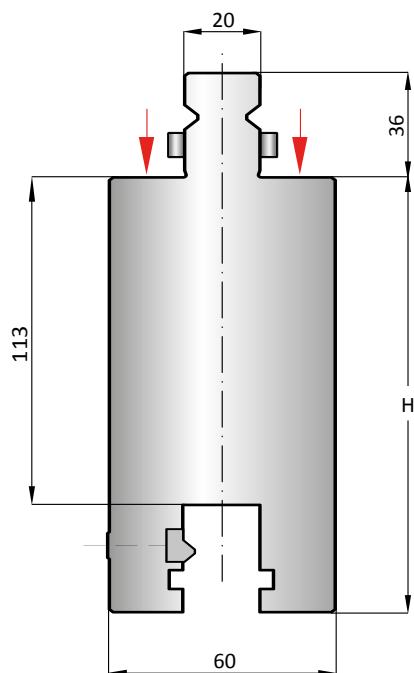
CODE	L	H	T/Mt	Mt
50.415	50	100.00	100	



PROLUNGA - EXTENSION - EXTENSIÓN
EXTENSÃO - EXTENSION - VERLÄNGERUNG

WILA / TRUMPF

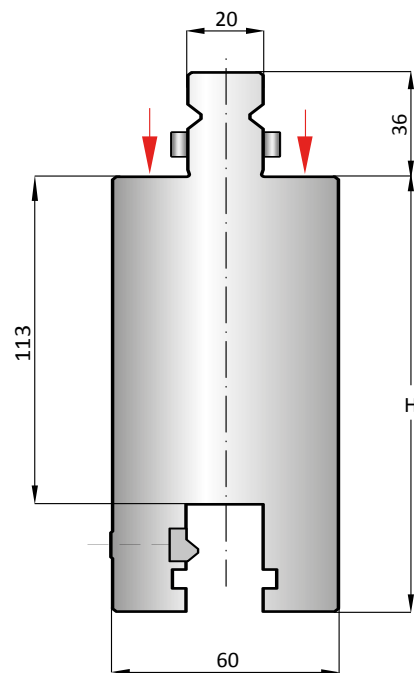
CODE	L	H	T/Mt	Mt
50.440	150	150.00	100	



PROLUNGA - EXTENSION - EXTENSIÓN
EXTENSÃO - EXTENSION - VERLÄNGERUNG

WILA / TRUMPF

CODE	L	H	T/Mt	Mt
50.445	50	150.00	100	

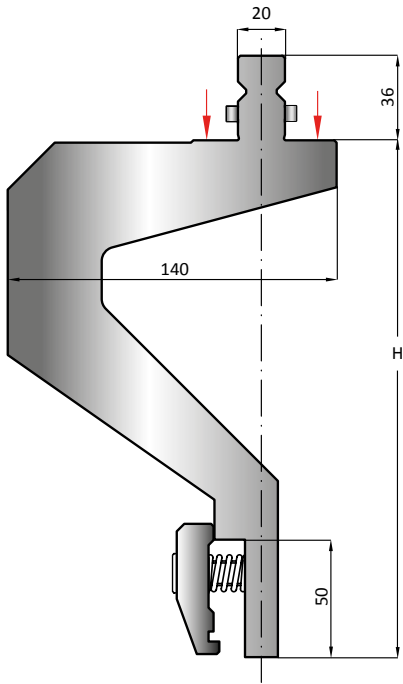


PROLUNGA - EXTENSION - EXTENSIÓN
EXTENSÃO - EXTENSION - VERLÄNGERUNG

WILA / TRUMPF

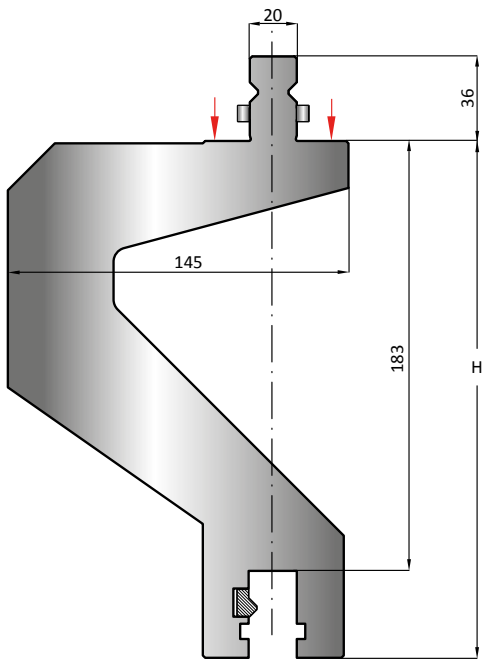
ADATTATORE E PROLUNGA WILA / TRUMPF

CODE	L	H	T/Mt	Mt
50.502	200	220.00	90	



ADATTATORE- ADAPTER - ADAPTADORE
ADAPTADORE - ADAPTATEUR - ADAPTER
WILA - TRUMPF / AMADA

CODE	L	H	T/Mt	Mt
50.503	200	220.00	90	



PROLUNGA - EXTENSION - EXTENSIÓN
EXTENSÃO - EXTENSION - VERLÄNGERUNG
WILA / TRUMPF



INTERMEDIARIO RAPIDIO MANUALE WILA / AMADA

INTERMEDIARIO RAPIDO MANUALE - FAST MANUAL CLAMPING - INTERMEDIARIO RÁPIDO

INTERMEDIÁRIO RÁPIDO MANUAL - INTERMÉDIAIRE RAPIDE MANUEL - ZWISCHENSTÜCK ZUR MANUELLEN SCHNELLEKLEMMUNG

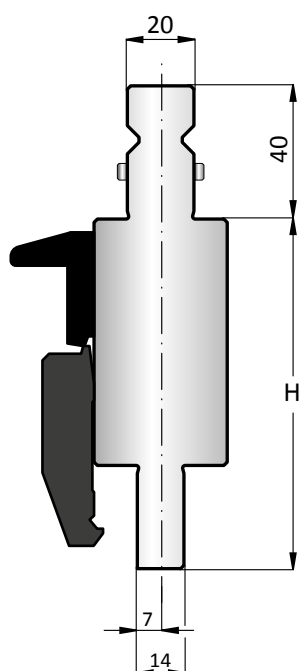
SWING



PRINCIPIO DI FUNZIONAMENTO - FUNCTIONING INSTRUCTION - INSTRUCCIONES DE FUNCIONAMIENTO

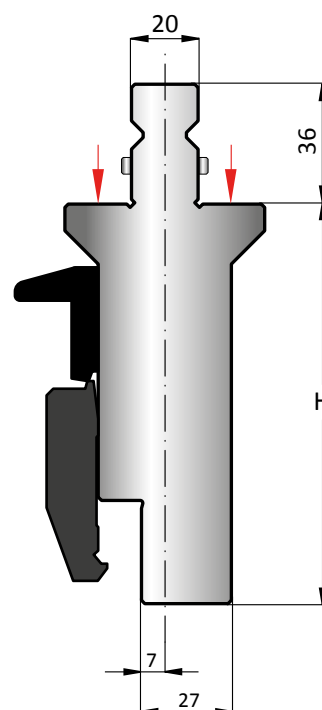
PRINCÍPIO DE FUNCIONAMENTO - INSTRUCTIONS DE FONCTIONNEMENT - BETRIEBSANLEITUNG

CODE	L	H	T/Mt	Mt
50.972	150	105.00	100	



WILA - TRUMPF / AMADA

CODE	L	H	T/Mt	Mt
50.945	150	120.00	100	



WILA - TRUMPF / AMADA



STAFFE



MAGENTA LINE

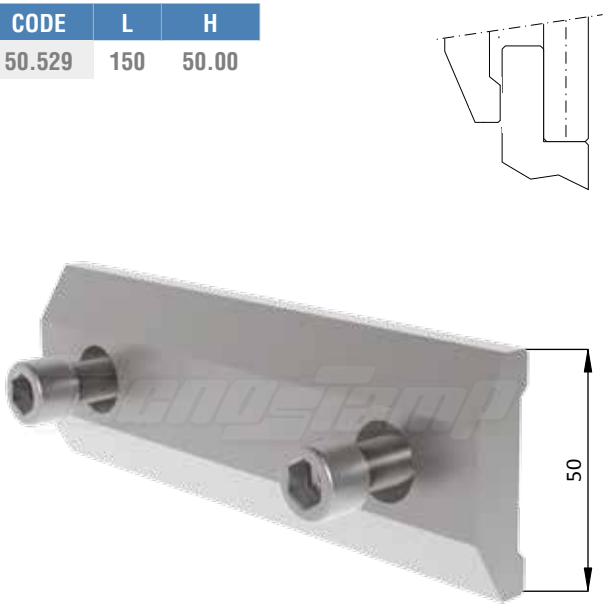
ADAPTERS FOR ALL PRESS BRAKES

STAFFE - CLAMP PLATES - BRIDAS - BARRAS - BRIDES - KLEMMBRIDEN

STAFFE REGISTRABILI E FISSE L=150mm

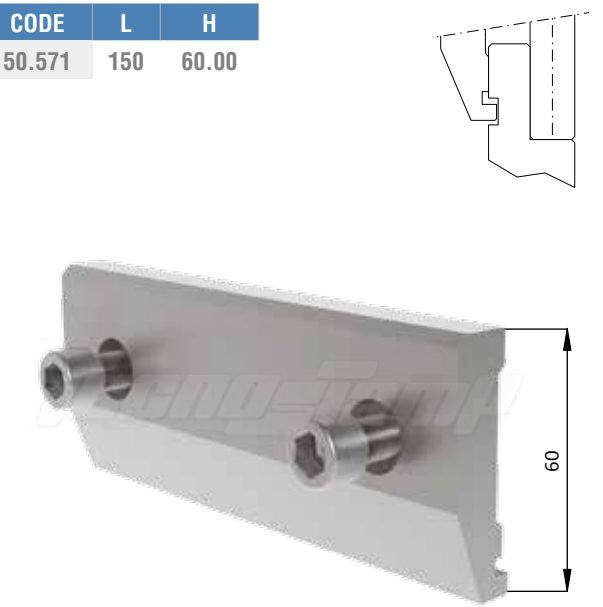
STAFFE PER INTERMEDIARI REGISTRABILI E FISSI - CLAMP PLATES FOR ADAPTERS - BRIDAS PARA LOS INTERMEDIARIOS AJUSTABLES Y FIJOS
BARRAS PARA INTERMEDIÁRIOS AJUSTÁVEIS E FIXOS - BRIDES D'ATTACHE POUR INTERMÉDIAIRES FIXES ET RÉGLABLES - KLEMMBRIDEN FÜR ZWISCHENSTÜCKE UND VERSTELLBARE ZWISCHENSTÜCK

CODE	L	H
50.529	150	50.00



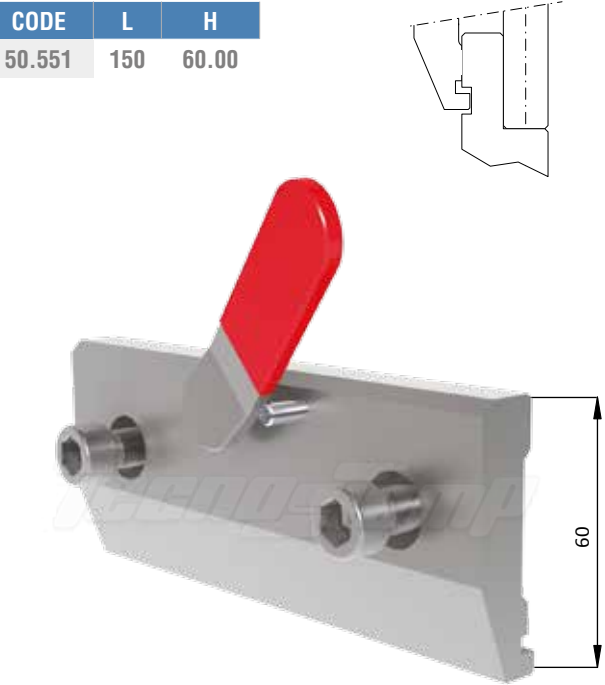
STAFFA
CLAMP PLATE
BRIDA
BARRAS
BRIDE
KLEMMBRIDEN

CODE	L	H
50.571	150	60.00



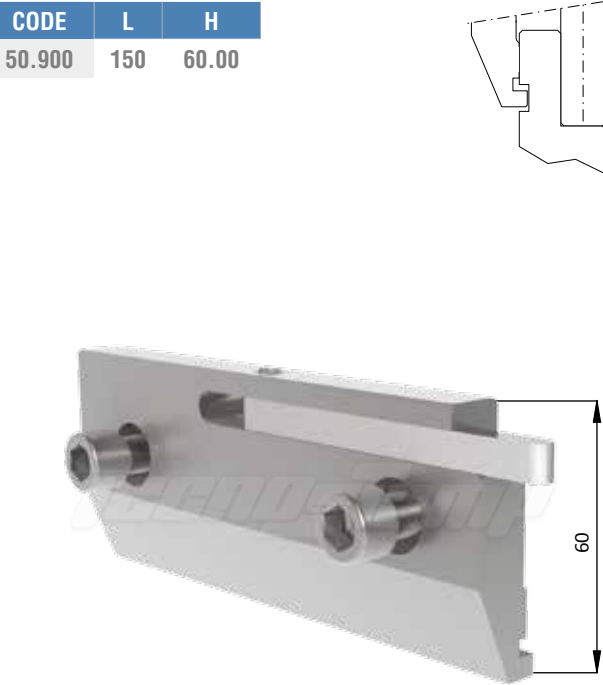
STAFFA DI SICUREZZA
SAFETY CLAMP PLATE
BRIDA DE SEGURIDAD
BARRAS DE SEGURANÇA
BRIDE AVEC RAINURE DE SÉCURITÉ
SICHERHEITSKLEMMBRIDE

CODE	L	H
50.551	150	60.00



STAFFA DI SICUREZZA RAPIDA CON LEVETTA
QUICK SAFETY CLAMP PLATE
BRIDA DE SEGURIDAD CON PALANCA
BARRAS DE SEGURANÇA COM ALAVANCA
BRIDE À SERRAGE RAPIDE
SCHNELLKLEMM-SICHERHEITSKLEMMBRIDE

CODE	L	H
50.900	150	60.00



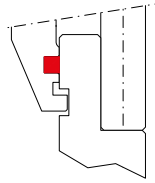
STAFFA DI SICUREZZA CON LEVETTA A SCOMPARSA
QUICK CLAMP PLATE WITH FOLDAWAY LEVER
BRIDA DE SEGURIDAD CON PALANCA ESCAMOTEABLE
BARRAS DE SEGURANÇA COM ALAVANCA RETRÁCTIL
BRIDE À SERRAGE RAPIDE LEVIER INTÉGRÉ
SICHERHEITSKLEMMBRIDE MIT VERSENKBAREM KLEMMHEBEL

STAFFE DI SICUREZZA CON INSERTO IN POLIURETANO

STAFFA DI SICUREZZA CON INSERTO IN POLIURETANO - SAFETY CLAMP WITH POLYURETHANE INSERT - BRIDA DE SEGURIDAD CON INSERTO EN POLIURETANO

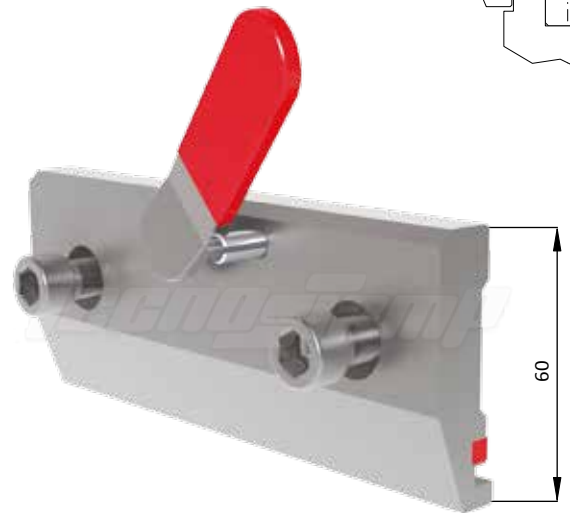
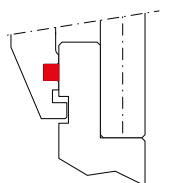
BARRA DE SEGURANÇA COM INSERTO EM POLIURETANO - BRIDE AVEC INSERT POLYURÉTHANE - SCHNELLKLEMM-SICHERHEITSBRIDE MIT POLYURETHAN-EINLAGE

CODE	L	H
50.910	150	60.00



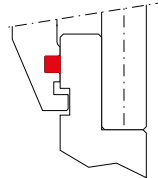
CON INSERTO IN POLIURETANO PER FRAZIONATI
WITH POLYURETHANE FOR SECTIONED UPPER TOOLS
CON INSERTO EN POLIURETANO PARA FRACCIONADOS
COM INSERTO EM POLIURETANO PARA FRACIONADOS
AVEC INSERT POLYURÉTHANE POUR FRACTIONNÉS
MIT POLYURETHAN-EINLAGE

CODE	L	H
50.905	150	60.00



RAPIDA CON INSERTO IN POLIURETANO PER FRAZIONATI
QUICK SAFETY WITH POLYURETHANE FOR SECTIONED UPPER TOOLS
CON PALANCA CON INSERTO EN POLIURETANO PARA FRACCIONADOS
COM INSERTO EM POLIURETANO PARA FRACIONADOS
AVEC INSERT POLYURÉTHANE POUR FRACTIONNÉS
MIT POLYURETHAN-EINLAGE

CODE	L	H
50.903	150	60.00



CON LEVETTA A SCOMPARSA ED INSERTO IN POLIURETANO
FOLDAWAY LEVER WITH POLYURETHANE
CON PALANCA ESCAMOTEABLE E INSERTO EN POLIURETANO
COM ALAVANCA RETRÁCTIL E INSERTO EM POLIURETANO
AVEC RAINURE DE SÉCURITÉ ET BARRETTE POLYURÉTHANE
MIT VERSENKBAREM KLEMMHEBEL UND POLYURETHAN-EINLAGE

TCEI M10X70

71.100

TCEI M10X35



CODE

50.574

50.551

50.529

50.577

50.905

50.571

50.900

50.910

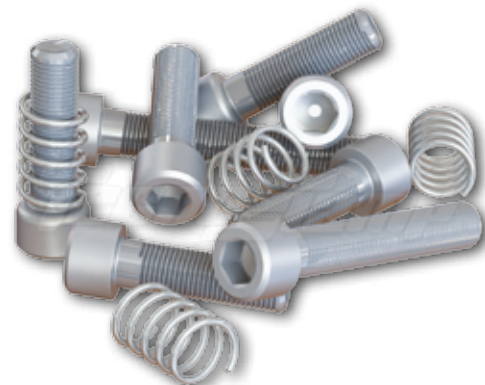
50.903

50.310

50.712

50.697

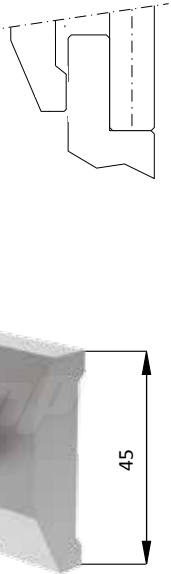
50.693



STAFFE REGISTRABILI E FISSE L=70mm / 150mm

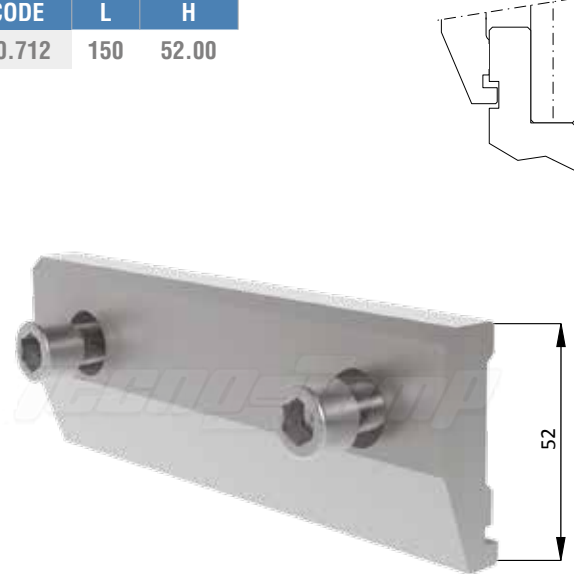
STAFFE PER INTERMEDIARI FISSI - CLAMP PLATES FOR ADAPTERS - BRIDAS PARA LOS INTERMEDIARIOS FIJOS
BARRAS PARA INTERMEDIÁRIOS FIXOS - BRIDES POUR INTERMÉDIAIRES FIXÉS - KLEMMBRIDEN FÜR ZWISCHENSTÜCKE

CODE	L	H
50.310	150	45.00



STAFFA
CLAMP PLATE
BRIDA
BARRAS
BRIDE
KLEMMBRIDE

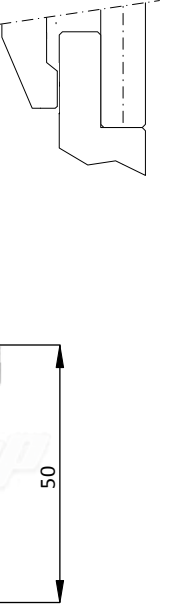
CODE	L	H
50.712	150	52.00



STAFFA DI SICUREZZA
SAFETY CLAMP PLATE
BRIDA DE SEGURIDAD
BARRAS DE SEGURANÇA
BRIDE AVEC RAINURE DE SÉCURITÉ
SICHERHEITSKLEMMBRIDE

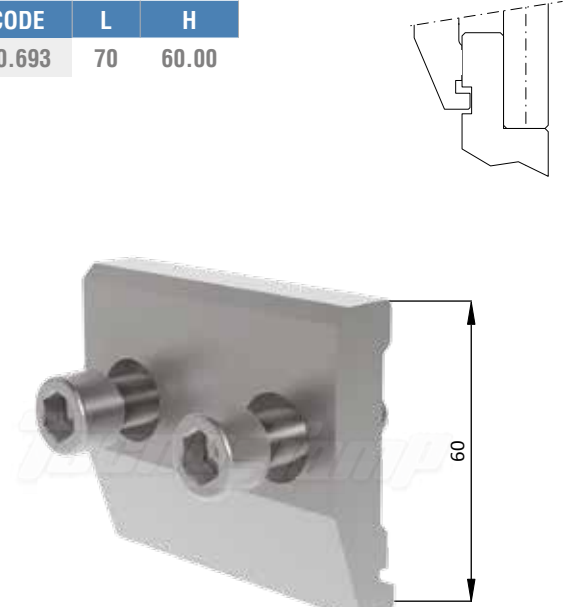
STAFFE PER INTERMEDIARI REGISTRABILI - CLAMP PLATES FOR CENTERING ADAPTERS - BRIDAS PARA LOS INTERMEDIARIOS AJUSTABLES
BARRAS PARA INTERMEDIÁRIOS AJUSTÁVEIS - BRIDES POUR INTERMÉDIAIRES RÉGLABLES - KLEMMBRIDE FÜR VERSTELLBARE ZWISCHENSTÜCK

CODE	L	H
50.697	70	50.00



STAFFA
CLAMP PLATE
BRIDA
BARRAS
BRIDE
KLEMMBRIDE

CODE	L	H
50.693	70	60.00



STAFFA DI SICUREZZA
SAFETY CLAMP PLATE
BRIDA DE SEGURIDAD
BARRAS DE SEGURANÇA
BRIDE AVEC RAINURE DE SÉCURITÉ
SICHERHEITSKLEMMBRIDE

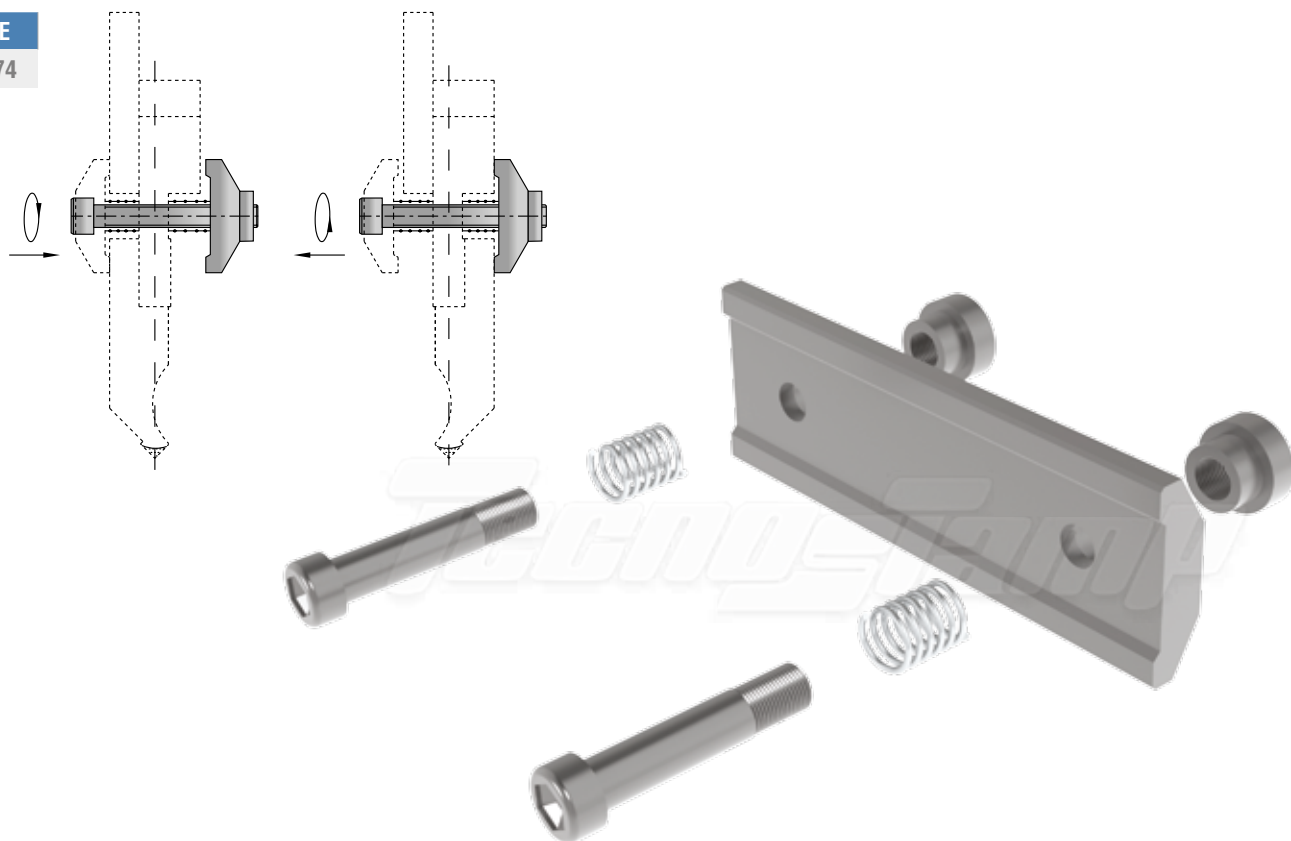
KIT DOPPIO STAFFAGGIO

KIT PER DOPPIO STAFFAGGIO - EQUIPMENT FOR DOUBLE CLAMPING PLATE - KIT PARA DOBLE AMARRE

KIT PARA APERTO DUPLO - KIT POUR DOUBLE BRIDAGE - SET FÜR BEIDSEITIGE WERKZEUGKLEMMUNG

CODE

50.574

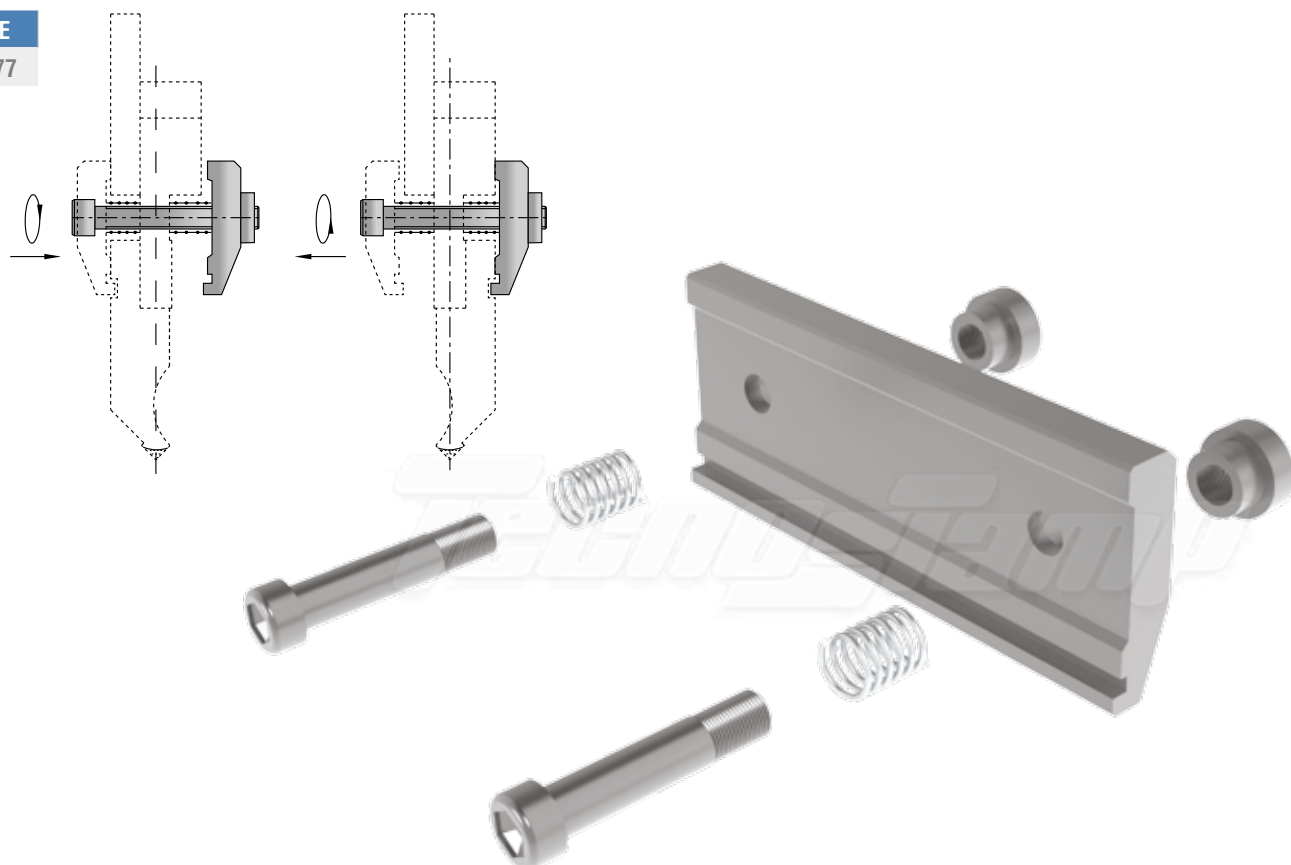


KIT PER DOPPIO STAFFAGGIO - EQUIPMENT FOR DOUBLE CLAMPING PLATE - KIT PARA DOBLE AMARRE

KIT PARA APERTO DUPLO - KIT POUR DOUBLE BRIDAGE - SET FÜR BEIDSEITIGE WERKZEUGKLEMMUNG

CODE

50.577





CANALINE



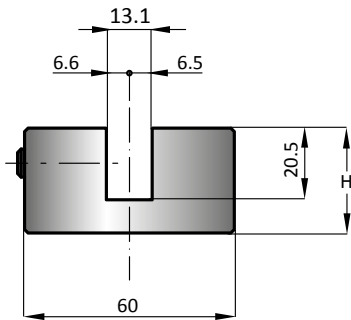
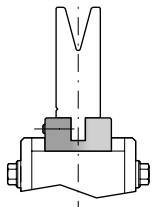
MAGENTA LINE

ADAPTERS FOR ALL PRESS BRAKES

CANALINE - HOLDERS - CANAL - PORTA-MATRIZ - SEMELLES PORTE-MATRICES - MATRIZENADAPTERSCHIENEN

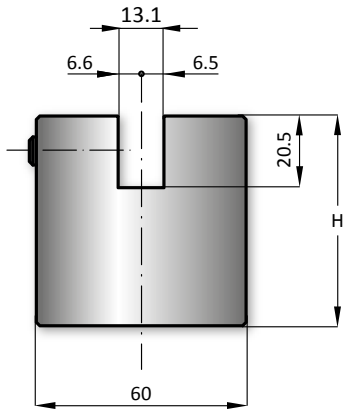
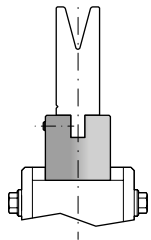
ADATTATORE INFERIORE AMADA / BEYELER / TRUMPF

CODE	L	H	T/Mt	Mt
60.910	1000	30.00	100	



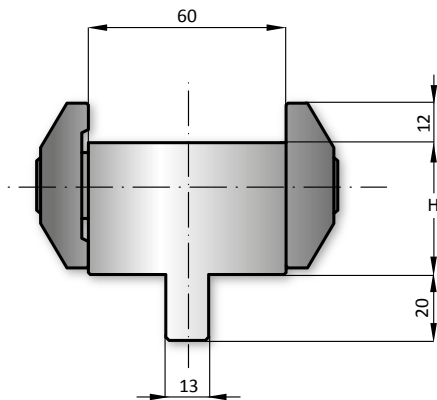
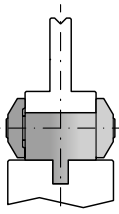
ADATTATORE INFERIORE - LOWER ADAPTER
ADAPTADOR INFERIOR - ADAPTADOR INFERIOR
ADAPTATEUR INFERIEUR - MATRIZENADAPTER
AMADA / BEYELER - TRUMPF

CODE	L	H	T/Mt	Mt
60.920	1000	60.00	100	



ADATTATORE INFERIORE - LOWER ADAPTER
ADAPTADOR INFERIOR - ADAPTADOR INFERIOR
ADAPTATEUR INFERIEUR - MATRIZENADAPTER
AMADA / BEYELER - TRUMPF

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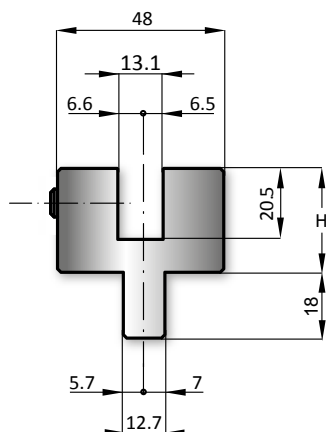
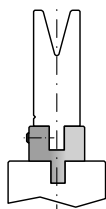


ADATTATORE INFERIORE - LOWER ADAPTER
ADAPTADOR INFERIOR - ADAPTADOR INFERIOR
ADAPTATEUR INFERIEUR - MATRIZENADAPTER
BEYELER - TRUMPF / AMADA



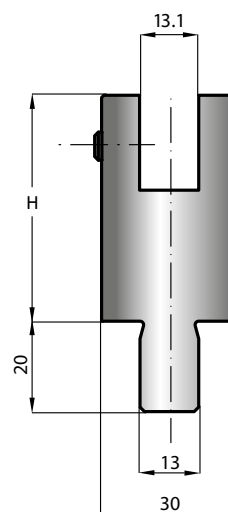
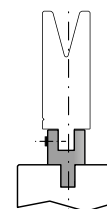
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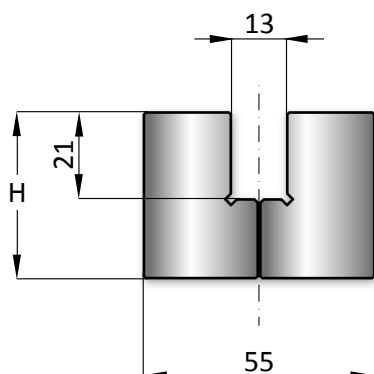
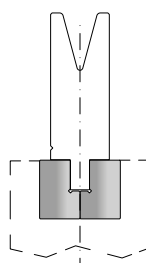
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 ADAPTADOR INFERIOR - ADAPTADOR INFERIOR
 ADAPTATEUR INFÉRIEUR - MATRIZENADAPTER
 BEYELER - TRUMPF / LVD

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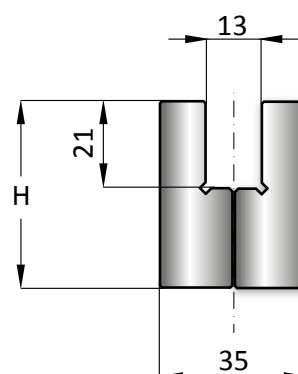
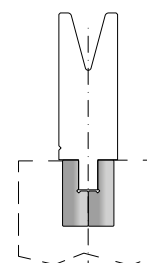
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 EXTENSÃO - EXTENSION - VERLÄNGERUNG
 WILA / TRUMPF

CODE	L	H	T/Mt	Mt
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ADATTATORE INFERIORE - LOWER ADAPTER
 ADAPTADOR INFERIOR - ADAPTADOR INFERIOR
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 EHT / TRUMPF - BEYELER

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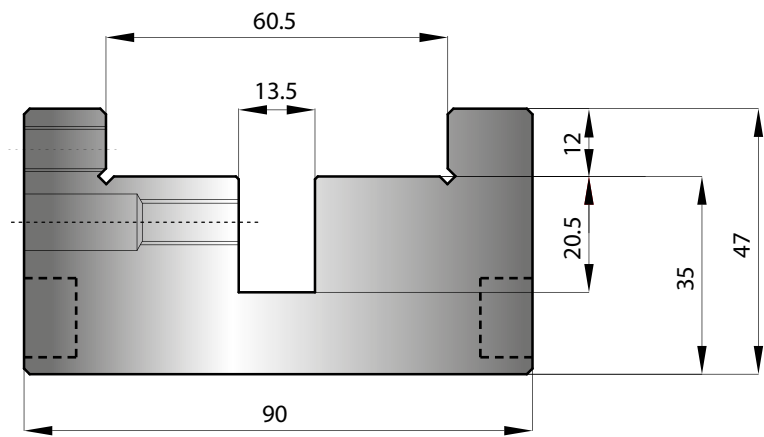


ADATTATORE INFERIORE - LOWER ADAPTER
 ADAPTADOR INFERIOR - ADAPTADOR INFERIOR
 ADAPTATEUR INFÉRIEUR - MATRIZENADAPTER
 WEINBRENNER / TRUMPF - BEYELER

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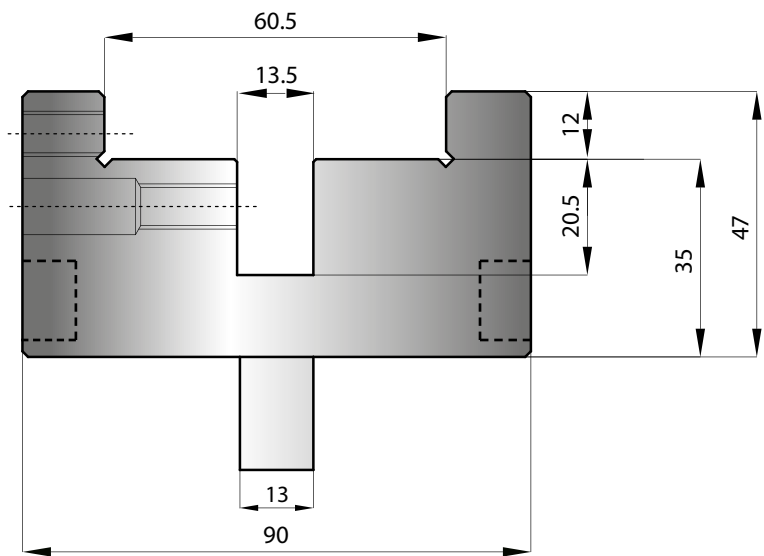
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CODE	L	H	T/Mt	Mt
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LENGTH | 1050

CODE	L	H	T/Mt	Mt
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LENGTH | 1050



I NOSTRI CATALOGHI

I CATALOGHI SONO DISPONIBILI SUL SITO WEB - THE CATALOGS ARE AVAILABLE ON THE WEBSITE

LOS CATÁLOGOS ESTÁN DISPONIBLES EN EL SITIO WEB - OS CATÁLOGOS ESTÃO DISPONÍVEIS NO SITE

LES CATALOGUES SONT DISPONIBLES SUR LE SITE WEB - DIE KATALOGE SIND AUF DER WEBSITE VERFÜGBAR



RED LINE

AMADA - PROMECAM STYLE



BLUE LINE

WILA - TRUMPF STYLE



ORANGE LINE

BYSTRONIC - BEYELER STYLE



RAINBOW LINE

LVD - EHT - WEINBRENNER - NEWTON STYLE



BLACK LINE

AMERICAN STYLE



CORAL LINE

NO MARKING TOOLS

I NOSTRI CATALOGHI

I CATALOGHI SONO DISPONIBILI SUL SITO WEB - THE CATALOGS ARE AVAILABLE ON THE WEBSITE

LOS CATÁLOGOS ESTÁN DISPONIBLES EN EL SITIO WEB - OS CATÁLOGOS ESTÃO DISPONÍVEIS NO SITE

LES CATALOGUES SONT DISPONIBLES SUR LE SITE WEB - DIE KATALOGE SIND AUF DER WEBSITE VERFÜGBAR



MAGENTA LINE

ADAPTERS FOR ALL PRESS BRAKES



YELLOW LINE

RECTILINEAR BLADES



GREEN LINE

ACCESSORIES FOR ALL PRESS BRAKES



SILVER LINE

WORKING - MODIFICATION - REFURBISHED TOOLING



GOLD LINE

SPECIAL TOOLING FOR ALL PRESS BRAKES



QR CODE

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